



CUSTOM COPPER & STAINLESS STEEL AQUATIC PRODUCTS
Spas, Swimming Pools, Cold Plunge Pools, Water Features, Luxury Bath Fixtures

Introduction

Diamond Spas is a custom metal fabrication company consisting of two separate divisions, servicing two unique luxury markets:



Diamond Spas pool and spa division fabricates spas, swimming pools, glass-walled pools, swim spas, cold plunge pools and water features.

Diamond Spas kitchen and bath collection offers luxury soaking baths, Japanese Baths, whirlpool, air and microbubble system baths, shower pans, bathroom sinks and kitchen sinks.

Diamond Spas believes in the freedom of expression. Every product is designed to fit the specific needs of individual clients. With over 30 years of fabrication experience, Diamond Spas has the talent and expertise to accommodate these requests. All products are constructed of the highest quality stainless steel or copper. Metal delivers superb spa durability and design flexibility guaranteeing no boundaries when it comes to dimensional requirements enabling the Diamond Spas engineering and fabrication teams the flexibility of creating the most design savvy products the market has to offer. All Diamond Spas products are TIG welded, creating a precise clean flowing seam. This focused attention to detail and fusion of signature style and simplicity of handcrafted beauty, perfected by Diamond Spas, has endowed us with the skills and talent to produce inspirational products that will heighten the visual interest of any room or outside living area.

Since 1996, Diamond Spas has had the pleasure of being included in many luxury addresses. The uniqueness of Diamond Spas is not only building a sustainable, sophisticated product line, we build relationships. Our past clients, top-notch architects, landscape architects, custom home builders, custom pool builders, interior designers, in both commercial and residential markets and homeowners themselves have graciously given Diamond Spas the opportunity to come into their homes or places of business and capture these amazing images. This portfolio is a visual gallery of the beauty of the Diamond Spas product line and the talented individuals that have seen the unlimited possibilities available when working with Diamond Spas. Please accept this invitation to explore the following pages. It is our hope the you may not only see the artistry, but choose to experience it.

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Copper Spas

Copper is an interesting material. It is one of the oldest materials on the planet. Copper was first used by man over 9,000 years ago. Its importance and ability to be used and re-used has continued ever since. Using copper for spa construction is a new concept. However, it is a very practical one.

Copper has been a part of the plumbing industry for decades. It has a long pedigree as the top plumbing material meaning its durability is well proven. It will far outlast a spa constructed from traditional materials such as fiberglass, gunnite or acrylics. Copper spas are truly a natural beauty. Aesthetically, they blend harmoniously with spa landscaping. Copper spas will produce earthy colors, generally ranging from dark to medium brown. Copper has a superb health record. It is a very hygienic material well known for its antimicrobial properties. It is also a material that is easily shaped for creative, innovative spa design.

Diamond Spas can customize a copper spa to fit your criteria. Shape, size, seating arrangements, interior stairways, automatic safety covers, LED lighting, infinity walls and equipment packages all can be engineered to accommodate the client's preferences. Skimmer covers are solid copper and are polished and finished to match the spa shell. For the consumer looking for a top notch spa with unrivaled beauty and function, a custom copper spa is their answer.

Shown left:

Custom copper spa with multiple-depth seating and integrated water feature

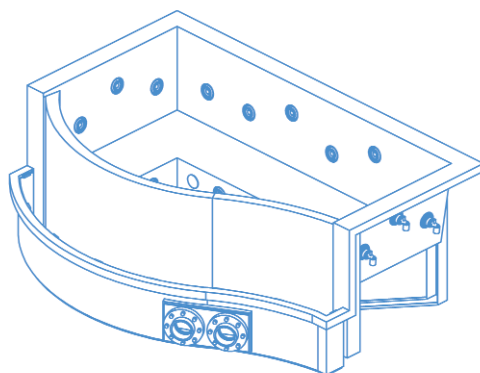
130" x 138" x 48"

PHOTOGRAPHER: Henniker Photography
LANDSCAPE ARCHITECT: Daniel Stewart & Associates



Custom copper spa in the shape of a flower
88" round x 42"

PHOTOGRAPHER: Brent Bingham



Shown right:

Custom copper spa with bench seating and front infinity wall
water feature
56" x 96" x 36"

PHOTOGRAPHER: Danielle Stingu
LANDSCAPE ARCHITECT: Just Terraces

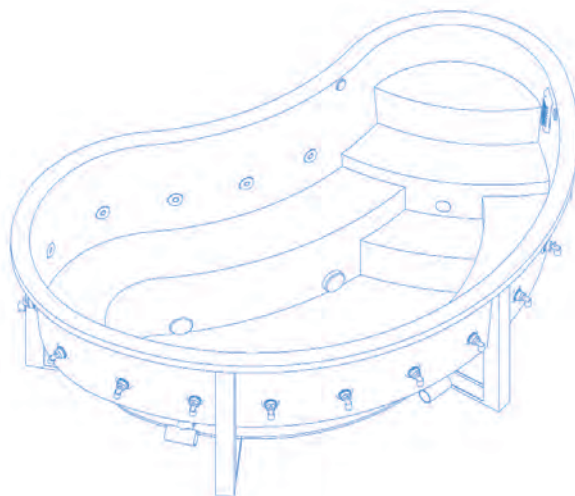






Custom copper kidney-shaped spa with bench seating and interior descending stairway
84" x 132" x 42"

PHOTOGRAPHER: Brent Bingham
BUILDER: RA Nelson





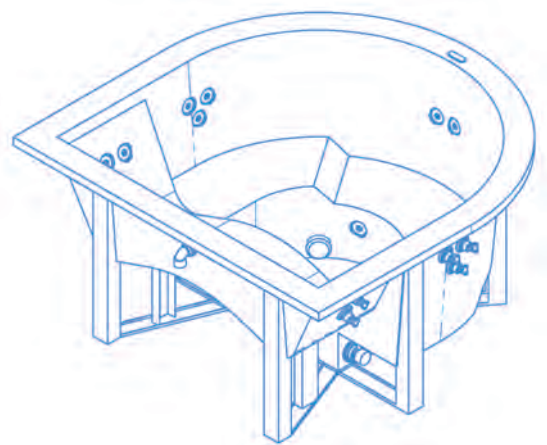
Copper spa with private therapy seat, bench seating, cool-down area,
exterior stairway and recycled barnboard skirting
84" x 114" x 36"

PHOTOGRAPHER: Audrey Hall



Custom copper horseshoe-shaped spa with lounger and bench seating
84" x 84" x 42"

PHOTOGRAPHER: Henniker Photography



Shown right:
Rectangular copper spa with automatic cover and bench seating
84" x 120" x 42"

PHOTOGRAPHER: Brent Bingham
BUILDER: GF Woods



“CREATIVITY IS THINKING UP NEW THINGS. INNOVATION IS DOING NEW THINGS”

– THEODORE LEVITT





Circular copper spa with bench seating and LED lighting
84" round x 37"

PHOTOGRAPHER: EMR Photography
LANDSCAPE ARCHITECT: Bellvue Emporium
ARCHITECT: Ruggles Mabe Terrell Architecture

Shown left:

Copper spa with bench seating and cool-down area
78" x 92" x 42"

PHOTOGRAPHER: Michael Schulz Photography

Custom copper triangular spa with rounded corners and bench seating
72" x 84" x 36"

PHOTOGRAPHER: Ed Massery
ARCHITECT: Desmone & Associates



Copper rectangular spa with cool-down area, level and deep-soaking seating areas
72" x 90" x 36"



Copper spa with bench seating and 16" skirting
84" x 84" x 42"





Copper spa with bench seating and LED Lighting
84" round x 36"

PHOTOGRAPHER: Brent Bingham

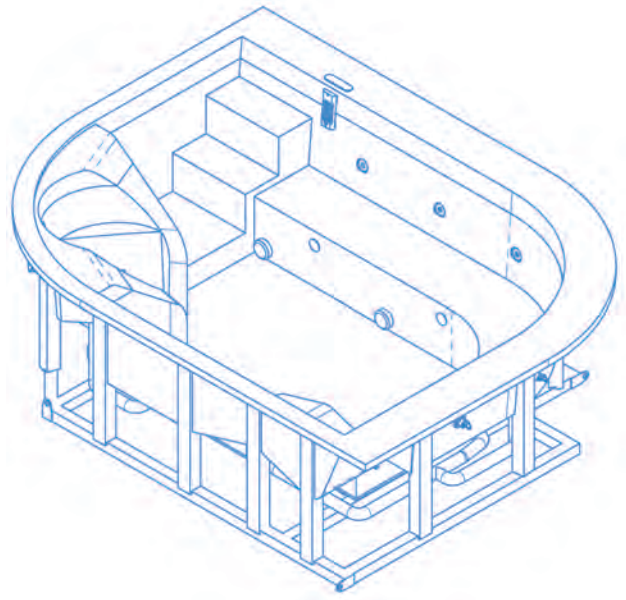
"LIMITATIONS LIVE ONLY IN OUR MINDS. BUT IF WE USE OUR IMAGINATIONS,
OUR POSSIBILITIES BECOME LIMITLESS."

– JAMIE PAOLINETTI



Copper irregular-shaped custom spa with bench seating and entry step
60" x 96" x 42"

PHOTOGRAPHER: Copyright Bob Linder Photography



Copper spa with a lounge, personal hydrotherapy seat, bench seating and interior descending stairway
114" x 148" x 44"

PHOTOGRAPHER: Kate Russell Photography



Stainless Steel Spas

The ancient Greeks and Romans originally understood the benefits of hydrotherapy. There is no doubt that water has a restorative and therapeutic value that cannot be matched. The combination of hydrotherapy, hydro massage, soothing sounds and H₂O visuals are nurturing to both body and soul. Diamond Spas has harnessed these attributes and incorporated them into the DSI spa line. Stainless steel and copper offer refined sophistication to indoor and outdoor living areas. Past clients have seized the opportunity for this ultimate spa upgrade, acquiring spas that promise to capture the affections of even the most seasoned bather.

Diamond Spas believes metal is the best material for spa construction. Stainless steel or copper yields amenities that rival other spas. Unmatched durability is number one. Neither metal will fade, crack or blister. Additionally, all spas are TIG welded promising years of leak-tight enjoyment. A metal spa is highly sanitary. Both surfaces offer superior resistance to bacteria. Stainless steel or copper aesthetically blend harmoniously with common spa landscaping materials. Natural stone and foliage in combination with the warm tones of these two metals contrive an environment appealing to all the senses. Stainless steel and copper construct sustainable spas. These vessel shells are 100% recyclable. Not only will they avoid the landfills, they will bring the client a nice return on their original investment. Diamond Spas fabricates spas that are not only innovative, but smart for both the consumer and the environment.

Diamond Spas specializes in making your vision a reality. You provide Diamond Spas with a basic understanding of what you are looking for in a spa and DSI will make it happen. Diamond Spas has the technology to fabricate any shape or size. Let DSI know where you would like your jets placed and what type of jet you require. DSI can include hydrotherapy exercise areas, loungers, individual shoulder cradling seats, grab bars, LED lighting, fiber optic lighting, chromotherapy, cool down areas, varied depth seating areas, acrylic walls, vanishing edges, water features, fire walls, automatic safety covers, insulated covers, waterfalls, the options are endless. The DSI engineering team can assist you every step of the way. Diamond Spas has fabricated both residential and commercial spas. DSI can ship fully assembled spas or if the project is too large, DSI can fabricate onsite. Diamond Spas is a flexible company striving to achieve your objectives. So use your imagination, together we can design a premiere spa package fabricated specifically for you.

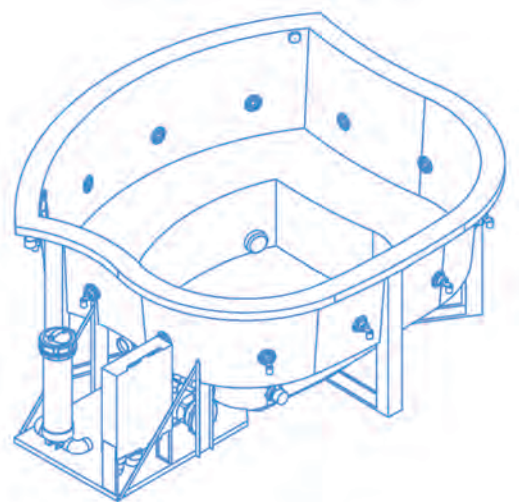


Stainless steel spa with bench seating, LED Lighting and a 22" skirt
70" x 84" x 36"



PHOTOGRAPHER: Strotz Photography

Stainless steel spa with bench seating and LED lighting
90" x 99" x 42"



Custom stainless steel spa with bench seating and rolling metal cover
72" x 96" x 42"

PHOTOGRAPHER: Ryan Turner Photography
ARCHITECT: Krannitz Gehl Architects
BUILDER: Highline Partners





Oval stainless steel spa with front skirting, interior stairway, bench seating, LED lighting
and cool-down area
120" x 158" x 52"

PHOTOGRAPHER: David Burroughs Photography
LANDSCAPE ARCHITECT: Campton Hruby
ARCHITECT: Alt Breeding Schwartz
BUILDER: Pyramid Builders



“IF THERE IS MAGIC ON THIS PLANET IT IS CONTAINED IN WATER.”

– LOREN EISELEY

Stainless steel spa with interior stairway, bench seating and automatic cover
72" x 108" x 36"

PHOTOGRAPHER: Brent Bingham



A stainless steel hot tub is the central feature, surrounded by a lush garden. A waterfall cascades into the tub from the right. The garden is filled with various plants, including bamboo in large black pots, and is bordered by a stone wall and a house with a shingled roof in the background.

Stainless steel spa with bench seating, cool-down area and partial front and back 24" skirting
96" x 120" x 60"

PHOTOGRAPHER: Michael Lichter



Shown left:

Stainless steel oval hillside spa with bench seating and cool-down area
72" x 84" x 36"

PHOTOGRAPHER: John Russell Photography



*Featured on the cover of
AQUA magazine, July 2010*

Stainless steel spa with interior stairway, bench seating and automatic cover
120" x 199" x 42"

PHOTOGRAPHER: James H Schriebl
BUILDER: Wylie Construction



A custom stainless steel rooftop spa is the central feature, with two waterfalls cascading into a catch basin. The spa is situated under a modern pergola with a corrugated metal roof and integrated lighting. The surrounding area is landscaped with greenery and wooden decking.

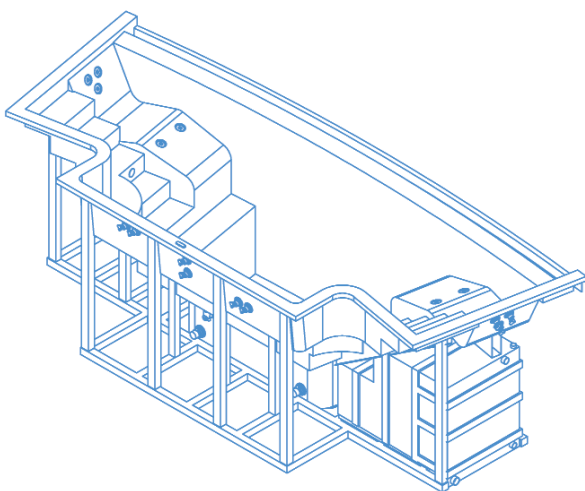
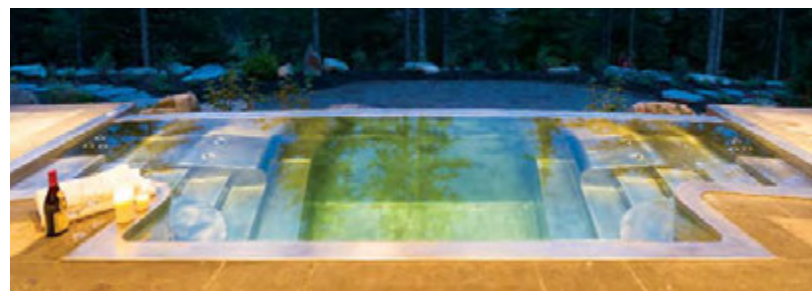
Custom stainless steel rooftop spa with interior stairway,
bench seating, two separate water features and catch basin
95" x 130" x 36"

PHOTOGRAPHER: Jim Tschetter
DESIGNER: Tom Stringer Design Partners



PHOTOGRAPHER: Mike Crane Photography

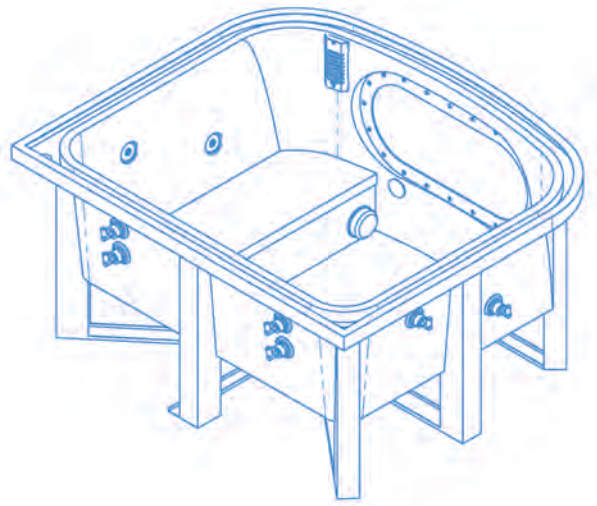
Stainless steel spa with infinity edge, two interior stairways, bench seating, cool-down area, two loungers and LED lighting
98" x 231" x 74"

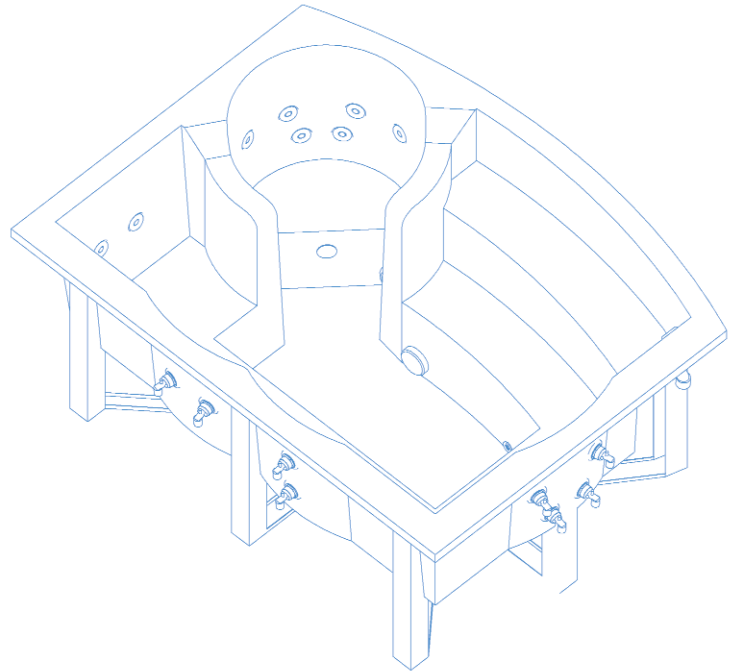




Stainless steel spa with bench seating, LED lighting and clear acrylic front panel
64" x 73" x 36"

PHOTOGRAPHER: Neil Rabinowitz
PHOTO COURTESY OF: Norland Boat Company






Stainless steel spa with personal therapy alcove, bench seating, cool-down area and LED lighting
75" x 96" x 42"

PHOTOGRAPHER: Danielle Stingu



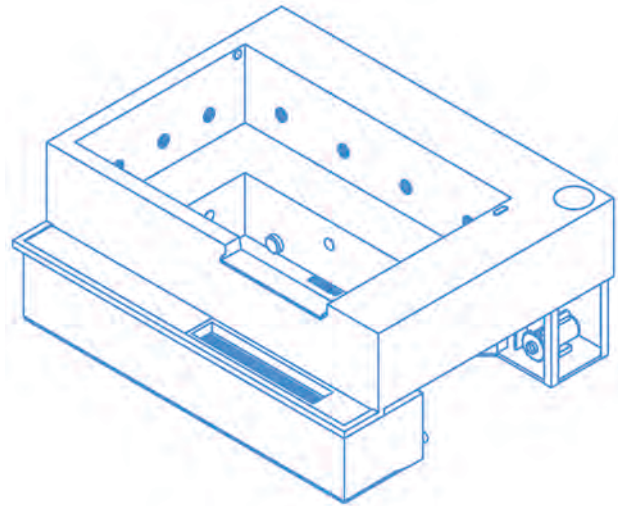
A stainless steel circular spa with bench seating, 84 inches round x 36 inches high, is the central focus of the image. The spa is a large, circular, metallic structure with a thick rim, filled with bubbling water. It is situated on a wet, paved surface, possibly a patio or walkway, which reflects the surrounding greenery. The background is a dense forest with tall trees and thick foliage, some of which are showing signs of autumn with yellowing leaves. The overall scene is serene and natural.

Stainless steel circular spa with bench seating
84" round x 36"



“THE POSSIBLE’S SLOW FUSE IS LIT BY THE IMAGINATION.”

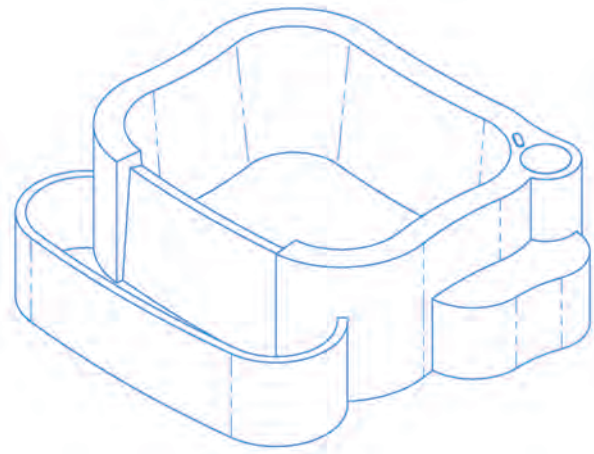
– EMILY DICKENSON



Stainless steel spa with two-level bench seating and spillover water feature
95" x 117" x 48"

PHOTOGRAPHER: Brent Bingham
LANDSCAPE ARCHITECT: Shannon Murphy





Stainless steel spa with bench seating, integrated water feature and catch basin
86" x 92" x 32"

PHOTOGRAPHER:
DESIGNER: Fannie Allen Design
LANDSCAPE ARCHITECT: Sycamore Designs





Stainless steel custom spa with bench seating, a lounge, LED lighting
and water spout water feature
94" x 94" x 42"

PHOTOGRAPHER: Ali Atri Photography
DESIGNER: Affinity 2 Real Estate & L & L Landscaping Inc.

Stainless steel spa with bench seating
68" x 96" x 36"

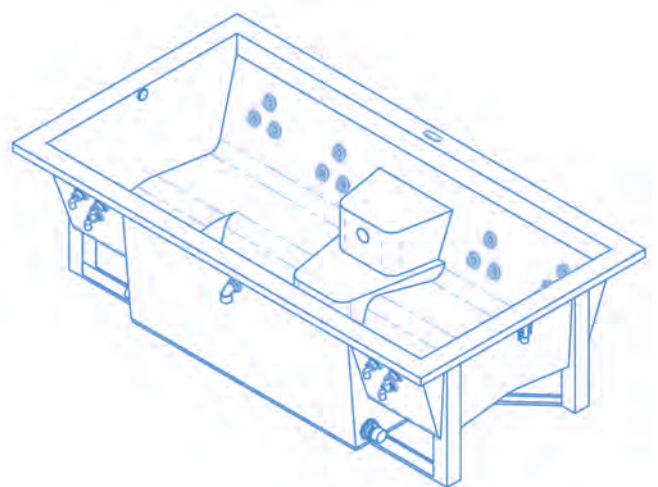
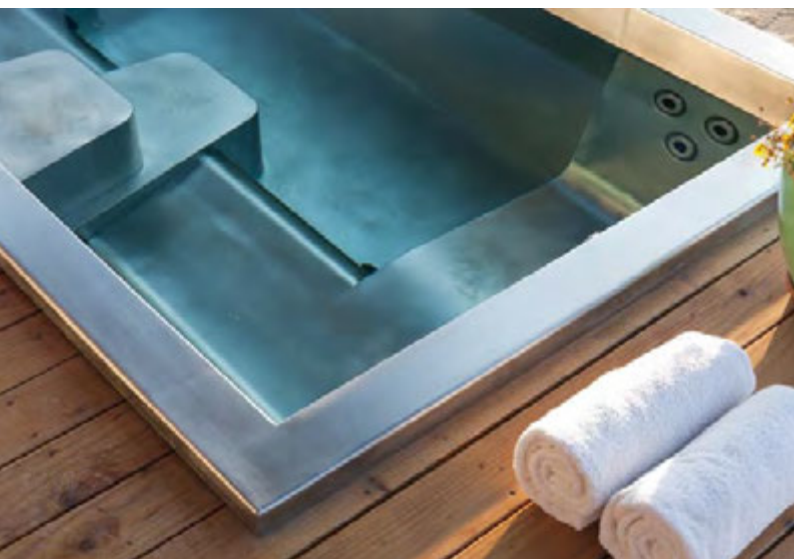
PHOTOGRAPHER: Mountain Home Photo
PHOTO COURTESY OF: Cuvee Destinations/Luxury Retreats





PHOTOGRAPHER: Cameron Neilson

Stainless steel spa with two loungers, interior stairway, cool-down area, bench seating and LED lighting
60" x 84" x 35"





Stainless steel rooftop tiled swimming pool with interior descending stairway, automatic cover, LED lighting and water feature with catch basin
214" x 426" x 59"

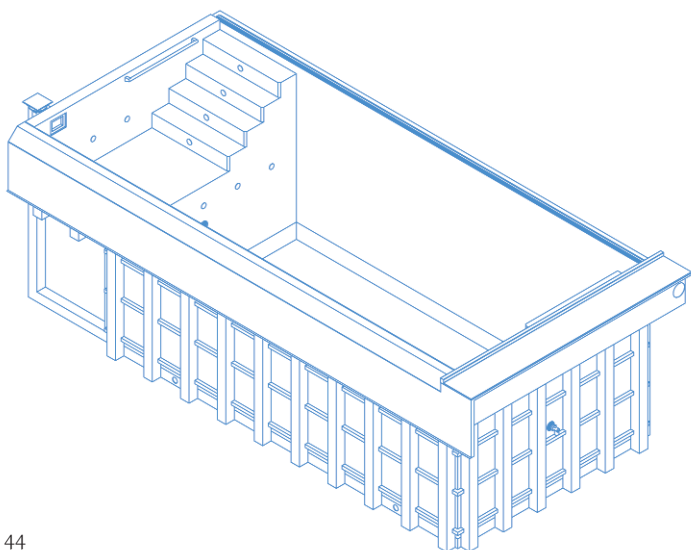
PHOTOGRAPHER: Mark Wolcott Photography
PHOTO COURTESY OF: My Block Condominiums

Swimming Pools

Diamond Spas can design and fabricate a custom swimming pool to complement your spa, backyard or rooftop veranda. Stainless steel or copper pools create an inviting, environmentally friendly alternative to common pool construction and design. The benefits of incorporating a Diamond Spas pool into your residential or commercial project are substantial

All pools are custom designed. There is no shape, size or height that cannot be accommodated. Infinity edges, acrylic walls, water features, gutters, stairways are just a few options available. A Diamond Spas representative can aid you in determining your preferences for the pool of your dreams. Diamond Spas can ship pools in one piece or if the application requires we can weld onsite. A swimming pool fabricated by Diamond Spas is durable and highly corrosion resistant. It will not fade, crack or peel. Stainless steel or copper will always remain aesthetically engaging and will delight all those lucky enough to dive in.

Diamond Spas has fabricated swimming pools for various markets around the world. Our dedication and commitment to producing sustainable swimming pools of the highest quality has allowed us to be a part of many extraordinary pool projects. If you are looking for an upscale pool and spa package for either new construction or renovation, Diamond Spas can create an oasis you will not want to leave. Give us a call and let's explore the possibilities together.



Copper swimming pool with interior descending stairway, splash play area, custom copper front skirting and automatic cover
150" x 324" x 108"

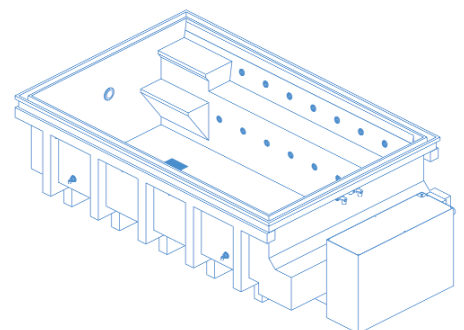
PHOTOGRAPHER: Brent Bingham
BUILDER: Doug Hayes Construction





Stainless steel rooftop swimming pool with bench seating, interior descending stairway, automatic cover, swim spa jet system, perimeter gutter and custom stainless steel grating 130" x 211" x 64"

PHOTOGRAPHER: Danielle Stingu
BUILDER: C5 Consulting, LLC







Copper swimming pool with spa jets, bench seating and LED lighting
101" x 189" x 46"

PHOTOGRAPHER: Mark Bruno Photography
ARCHITECT: Stocker & Allaire Inc.

Shown right:

Stainless steel hydro exercise pool with attached spa
Spa has bench seating, cool-down area and LED lighting

POOL: 84" x 252" x 60"

SPA: 84" x 108" x 60"

PHOTOGRAPHER: Davis Photography



Glass-Walled Pools



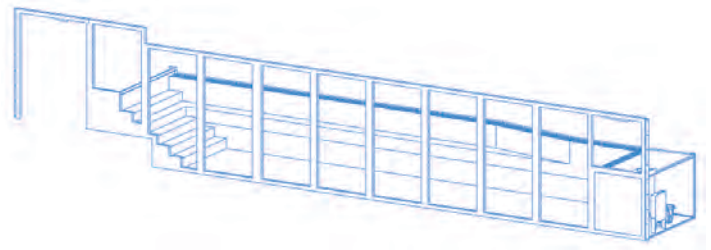
Stainless steel swimming pool with entry steps, perimeter gutter, 2.5"-thick acrylic panels extending from the floor to the height of the ceiling.
90" x 504" x 48"

PHOTOGRAPHER: Danielle Stingu

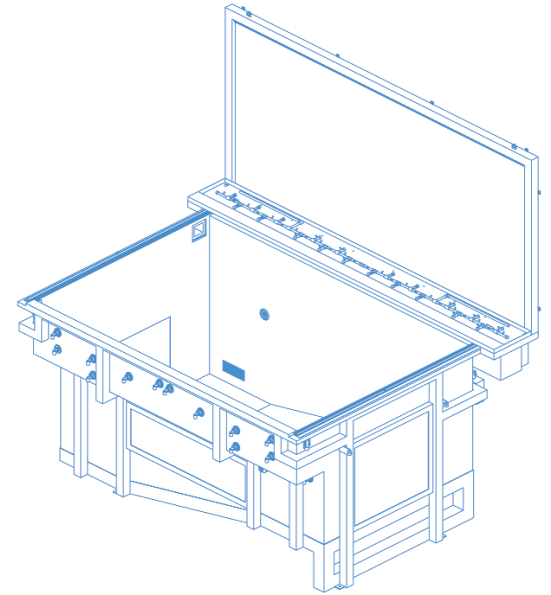




*This pool was featured on the cover of
INTERIOR DESIGN magazine, Summer 2013*





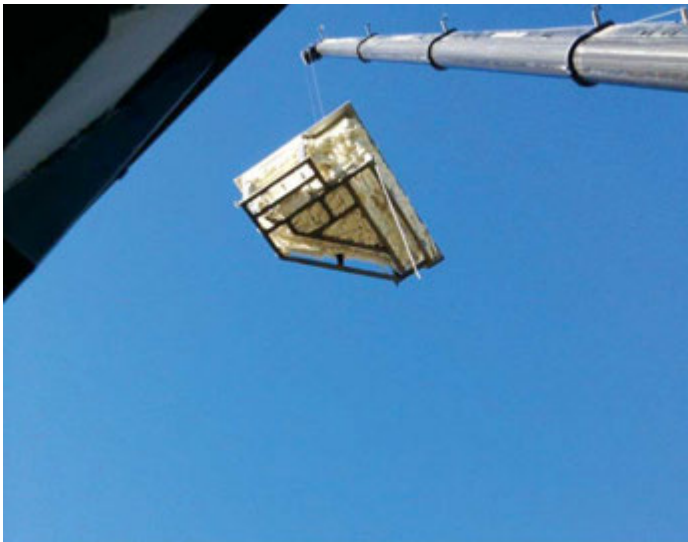


Stainless steel swimming pool with three acrylic walls for viewing the interior of the pool from inside the home, LED lighting, entry stairway, built-in seating, back firewall feature, water wall feature and automatic cover
180" x 132" x 72"

ARCHITECT: Studio of Environmental Architecture
BUILDER: Epic Construction



Rooftop Pools & Spas



ROOFTOP INSTALLATIONS

Stainless Steel or copper is the perfect choice for rooftop pool or spa installations. Metal weighs less than traditional materials such as gunite or concrete. A spa or pool weighing considerably less will reduce structural expenses and engineering costs. Diamond Spas will design a single-piece assembly to provide hoisting rigidity and easy maneuvering. This custom designed frame will also allow for leveling and fastening to your structure. The durability and beauty of stainless steel or copper is permanent, so budgeting for refinishing throughout the long life of the pool or spa will no longer have to be a consideration. Metal is amenable to nearly any design configuration and will provide a water tight vessel. Diamond Spas can ship your rooftop spa or pool in one piece or if the installation requires, an onsite welding team can be arranged.



*Featured on the cover of
OUTDOOR LIVING
magazine, Spring 2015*

Shown right:

Stainless steel rooftop spa with a personal therapy alcove, loungers and multiple-depth bench seating
84" x 96" x 36"

PHOTOGRAPHER: Eric Laignel







PHOTOGRAPHER: JC Paz Architectural Photography

Rooftop stainless steel spa with bench seating
60" x 120" x 42"

Shown left:

Stainless steel rooftop spa with bench seating and custom water spout feature

SPA: 81" x 87" x 42"

WATER FEATURE: 40" x 67" with a 36" water spout

PHOTOGRAPHER: Alex Herring
LANDSCAPE ARCHITECT: Gunn Landscape Architecture, PLLC





Rooftop stainless steel spa with bench seating and automatic cover
72" x 96" x 36"

PHOTOGRAPHER: MWstudio
LANDSCAPE ARCHITECT: Gunn Landscapes

Shown left:
Custom copper spa with bench seating and front infinity wall water feature
56" x 96" x 36"

PHOTOGRAPHER: Danielle Stingu
LANDSCAPE ARCHITECT: Just Terraces



Stainless steel rooftop tiled swimming pool with interior descending stairway,
automatic cover, LED lighting and water feature with catch basin
214" x 426" x 59"

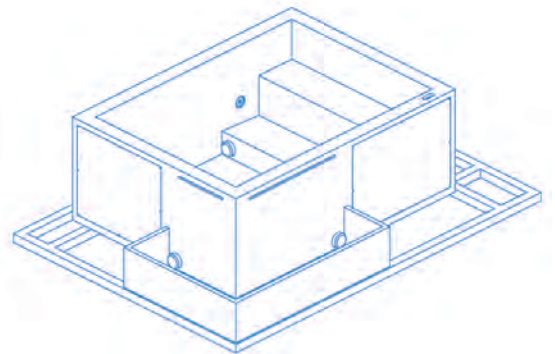
PHOTOGRAPHER: Mark Wolcott Photography
PHOTO COURTESY OF: My Block Condominiums





Custom stainless steel rooftop spa with interior stairway, bench seating, two separate water features and catch basin.
95" x 130" x 36"

PHOTOGRAPHER: Jim Tschetter
BUILDER: Tom Stringer, Design Partners

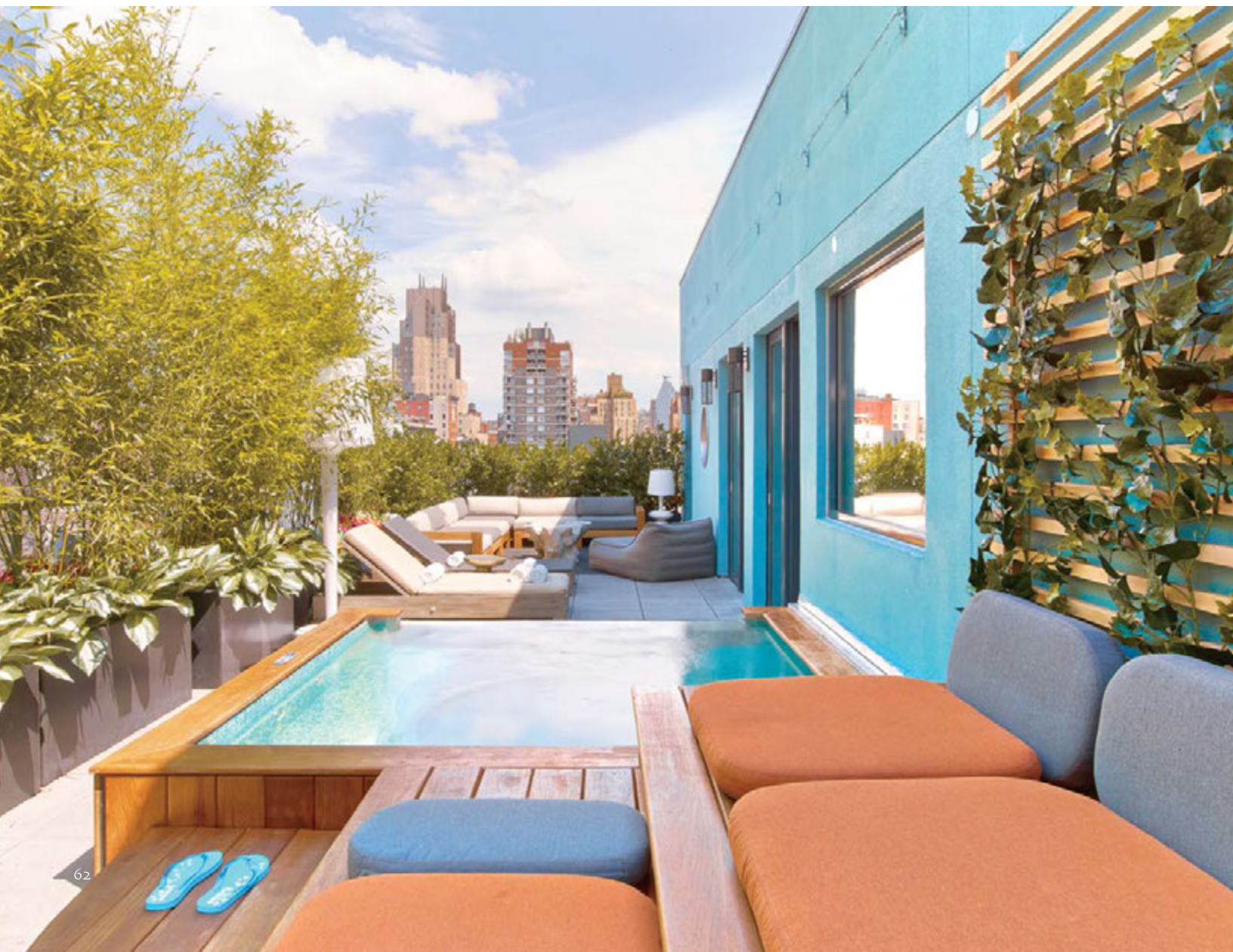


Shown left:
Stainless steel rooftop spa with copper surround, bench seating and cool-down area
66" x 108" x 36"

PHOTOGRAPHER: Michael Lichter

Stainless steel rooftop spa with glass viewing wall, bench seating, acrylic floor for viewing into spa from floor below, LED lighting and auto cover
119" x 106" x 48"

PHOTOGRAPHER: Eric Laignel
PHOTO COURTESY OF: The Dream Hotel, NYC





Stainless steel spa with bench seating, three-sided skirt and back panel wood water feature
60" x 94" x 40"

PHOTOGRAPHER: Greg Kozawa
PHOTO COURTESY OF: Portraits of Portland Magazine

Cold Plunge Pools



Cold Plunge pools are a European phenomenon dating back to the Romans. People of the past enjoyed the sensation of going from an intensely warm environment to a chilly environment in a matter of seconds. People of today understand the health benefits that are associated with such a dramatic change in water temperature. Cold plunge pools accompany spas, saunas or steam rooms.

Cold plunge pools are kept at a constant 50 to 55 degrees. By rapidly cooling the body, blood circulation is stimulated, pores are closed and detoxified. Cold plunge pools numb the joints. They are effective in reducing pain and relieving muscle spasms. These pools are an ideal option for athletes, sports facilities and health clubs.

Diamond Spas can fabricate the ultimate spa package for you. A warm water spa located next to a cold plunge spa will provide you with the habitat to soothe your mind and body. The phrase “total wellness” can become a reality in your life.

Stainless steel hybrid cold plunge pool with bench seating and the capability of transforming into a spa. Free-falling water descends down a rippled 15’ stainless steel panel, exiting through a water spout into the pool.

COLD PLUNGE POOL: 98” x 105” x 36”
WATER WALL FEATURE: 24” x 180”

PHOTOGRAPHER: Chipper Hatter
LANDSCAPE ARCHITECT: Newton Landscape Group



Stainless steel cold plunge pool with a Diamond Spas copper
Victorian soaking bath in the background
36" x 42" x 48"

PHOTOGRAPHER: Eric Hausman, Trends Publishing

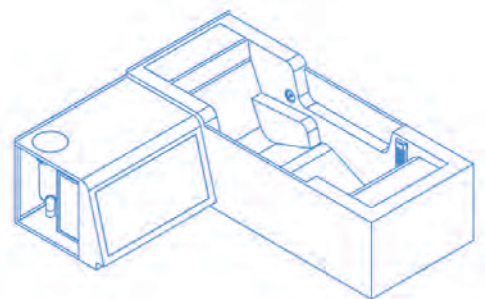




Stainless steel cold plunge pool with lounge seating,, arm rests, three-sided skirting and custom enclosure for the equipment

COLD PLUNGE POOL: 40" x 96" x 29"

EQUIPMENT ENCLOSURE: 35" x 44" x 26"



Cold/Hot Combinations



Stainless steel contrast spas, hot/cold combination spas with bench seating and two-sided skirting on each spa

COLD PLUNGE POOL: 48" x 48" x 42"

SPA: 48" x 72" x 42"

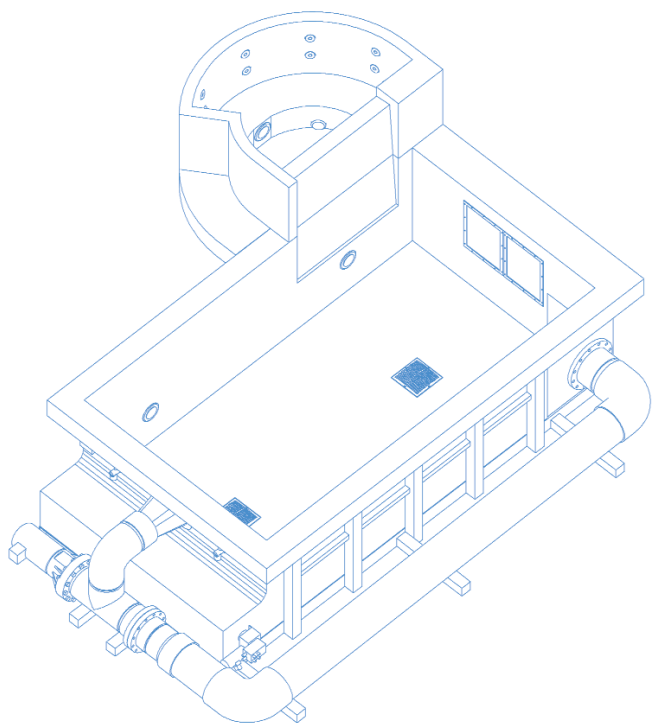
PHOTOGRAPHER: Michael Houghton, Studiohio
BUILDER: Matrka Renovator & Builder

Contrast spas, also referred to as hot and cold combination spas, offer the ultimate recovery and revitalization to those dedicated to optimal physical fitness. Intense exercise causes tears in muscles producing muscle soreness, swelling and inflammation. This inflammation can be reduced through hot- and cold-water therapy. Alternating hot and cold temperatures have been proven to lead to faster restoration of joint and muscle recovery after tiresome workouts. This dual form of hot and cold therapy is ideal for locker rooms, training facilities and athletes looking for a time proven technique to improve the performance and intensity of their workouts.



*Featured on the cover of
POOL & SPA NEWS
NEW PRODUCTS
2015 magazine*

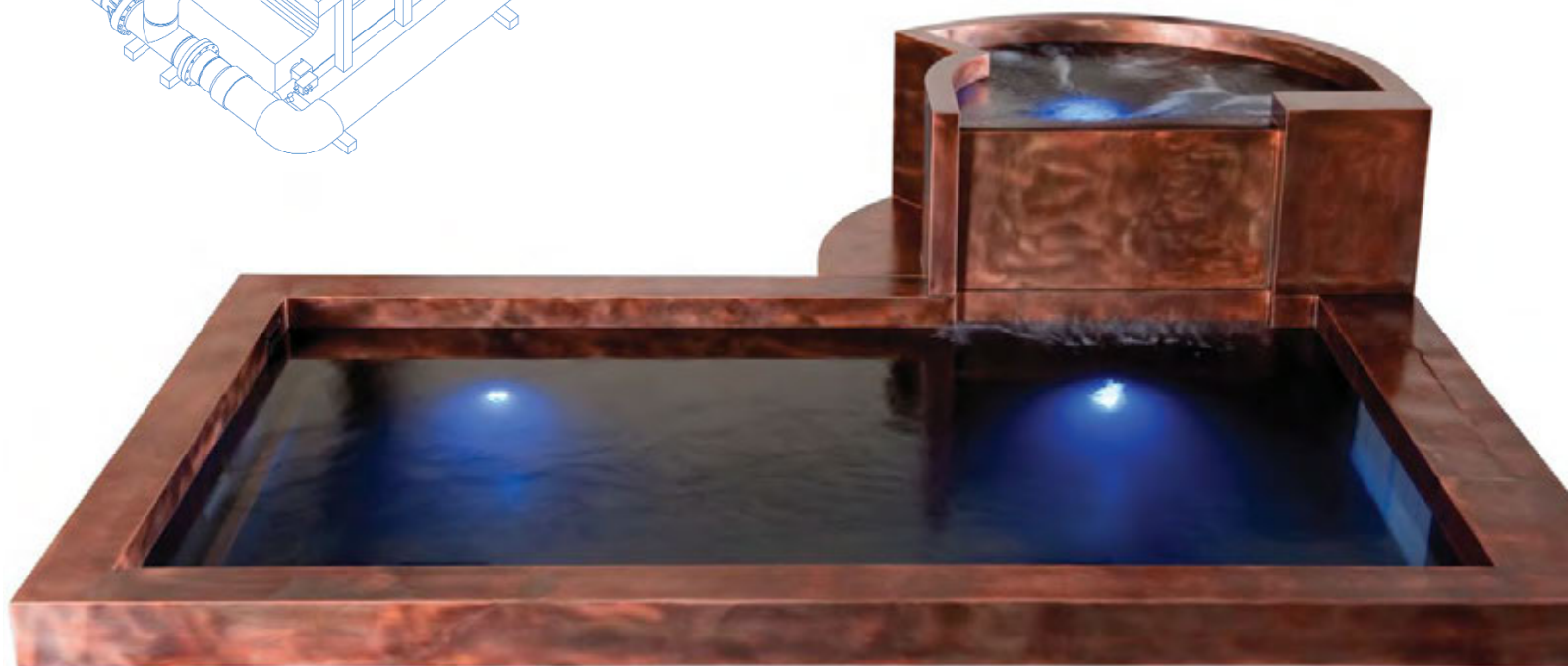




Copper swim spa with attached spillover spa, bench seating and LED lighting

SWIM SPA:
124" x 208" x 54"

SPILLOVER SPA:
72" x 72" x 36"



Swim Spas

Swim spas are one of the most innovative exercise machines on the market. They cater to a wide range of aqua enthusiasts. From the most advanced looking for an intense workout to someone simply looking for a hydrotherapy session, swim spas have provided many people with the perfect exercise solution. Diamond Spas has combined the technology of swim spas with the durability and aesthetic appeal of stainless steel and copper. The end result is a highly functional, attractive piece of exercise equipment designed and fabricated for your physical well being.

Physical Benefits

If you are new to the swim spa idea, Diamond Spas encourages you to explore its benefits. Body buoyancy in combination with low impact resistance reduces strain on muscles and joints. These are invaluable benefits for the older population, those recovering from injury or participating in a physical therapy program. Hydroexercise also increases cardiovascular function while decreasing stress on the heart. Lastly, aerobic exercise in the water improves muscle strength more efficiently.

Fabrication

The talents of Diamond Spas are incorporated into every stainless steel or copper swim spa. The durability of these metals is unmatched in the spa industry. All spa vessels are completely fabricated (unless project requires on-site fabrication) and leak checked prior to delivery. Installation is easy and relatively fast. Diamond Spas offers a standard design, however our engineering department is available to customize your swim spa to fit your criteria.

Current Flow

The Diamond Spas swim spa line facilitates a current flow system. This system is quite powerful, with no jets, bubbles, or high pressured turbulence. Additionally, the system generates a broad smooth river-like current challenging all levels of swimmers to an unparalleled aquatic experience. A user-friendly remote control enables the swimmer to select the appropriate level of resistance. The swimmer can program features to create any workout event, allowing for several different exercises to be enjoyed by the user.

The appeal of the swim spa has pushed the hydroexercise market to new heights. Diamond Spas offers the market an advanced, sleek swim spa design. Call customer service and let one of our representatives assist you on fabricating your personalized aquatic workout station.



Custom stainless steel swim spa with entry steps, spa jets, automatic cover and LED lighting
110" x 179" x 60"

PHOTOGRAPHER: Michael Lichter
BUILDER: Boaaa Construction





Custom stainless steel swim spa with interior descending stairway, LED lighting and automatic cover
134" x 253" x 58"

PHOTOGRAPHER: Sveinung Brathen
LOCATION: Oslo, Norway





Stainless steel custom spa with bench seating, a lounge, LED lighting
and water spout water feature
94" x 94" x 42"

PHOTOGRAPHER: Ali Atri Photography
DESIGNER: Affinity 2 Real Estate & L & L Landscaping Inc.

"OUR IMAGINATION IS THE ONLY LIMIT TO WHAT WE CAN HAVE IN THE FUTURE."

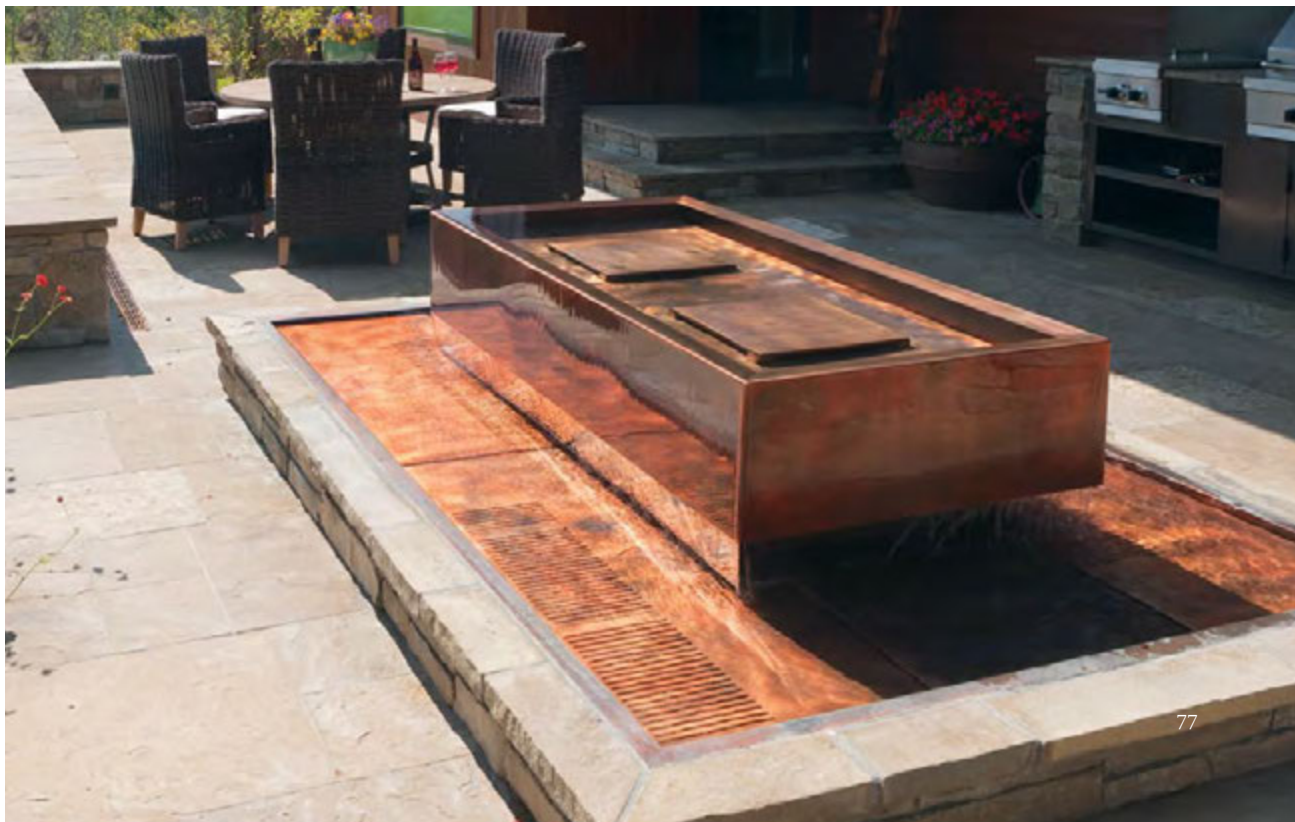
— CHARLES FRANKLIN KETTERING

Water Features

Water features have become the hottest new trend in construction and landscape design today. The soothing sounds and reflective visuals that water offers are memorable and stimulating. Diamond Spas can create a distinctive water feature that will be a spectacular focal point for your home or business. Diamond Spas can add a custom water feature to your bath, spa or swimming pool. Or if you are looking for an independent water feature to provide a finishing touch to an interior or exterior living space, Diamond Spas can fabricate a centerpiece that will enhance the ambience of peace and tranquility. Any dimensional configuration can be fabricated by Diamond Spas. Stainless steel or copper bring luminosity to innovative water feature design. Both materials are eco-friendly and blend quietly with the natural harmony of landscaping materials. Running water soothes the psyche and energizes the spirit. Water features are magnetic and promise to increase the pleasure of your aquatic experience while increasing the value of your property.

Copper custom water feature with copper perimeter overflow grating and LED lighting
72" x 109" x 36"

PHOTOGRAPHER: Cameron Neilson



Copper water feature with 12 separate spillover spouts
128" round x 36"

LANDSCAPE ARCHITECT: JBK Landscapes





Custom stainless steel spa with interior stairway, bench seating,
two separate water features and catch basin
95" x 130" x 36"

PHOTOGRAPHER: Jim Tschetter
BUILDER: Tom Stringer, Design Partners



Luxury Baths

If you are looking for a custom bath fixture designed and fabricated for a custom space, your journey has taken you to the right place. What sets Diamond Spas apart from other manufacturers who only produce “stock” shapes and sizes is our ability to bring custom visions to life. At Diamond Spas there is no inventory perched on a dusty shelf. We create romantic bath fixtures for spirited interiors that amplify the personality of our clients. Whether you are searching for a bath, shower pan or custom sink, we encourage you to bend your imagination, dive deep into your design palette and allow us to fabricate a surreal environment to engage you to relax and enjoy a whole new level of grandeur in your bathroom.

Diamond Spas offers an array of hydrotherapy options that can be included in your customized bath. Whirlpools, air and micro bubble systems open a soothing dialectic between sense of refuge and rejuvenation. A whirlpool system will push streams of water through an adjustable jet. Our air systems push delicate air bubbles surfacing through smaller air jets. A micro bubble system combines pressurized water with oxygen-rich micro bubbles that moisturize and exfoliate the skin. Multiple systems can be added to any bath. Clients additionally have the option of choosing where they would like to place their jets in the bathing well. Diamond Spas is an interactive manufacturer dedicated to creating an authentic bathing experience personalized for each client.

Shown left:

Copper custom Roman soaking bath with interior descending stairway and contoured bottom bathing well

HORIZONTAL “T” SECTION:

38” x 84” x 24”

VERTICAL “T” SECTION:

44” x 84” x 24”



Japanese Soaking Baths

Looking for a little Asian influence in your bathroom? You've come to the right place. Japanese soaking baths are small, deep and have become the new "rave" among bath fixtures. All Japanese baths are fabricated with a bench seat for maximum bathing comfort. Diamond Spas offers five different designs flaunting East meets West aesthetics. These baths have magnetizing effects on Zen enthusiasts, a true salute to the Feng Shui spirit.

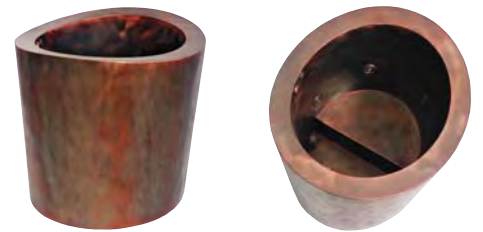
Circular



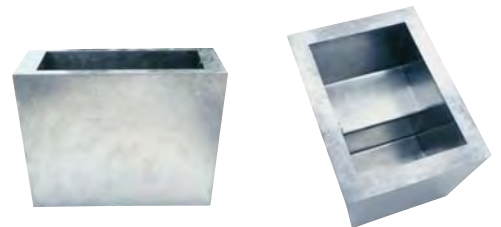
Bamboo



Elliptical



Rectangular



Yin-Yang



Shown left:

Stainless steel Japanese whirlpool soaking bath, fully skirted
42" round x 35"

Stainless steel rectangular fully-skirted Japanese soaking bath
designed with two bench seats
42" x 72" x 35"

PHOTOGRAPHER: William Wright Photography





Stainless steel elliptical fully-skirted Japanese soaking bath designed with two bench seats
42" x 72" x 35"

PHOTO CREDIT: The Spa at Shooting Star Ranch, Jackson Hole, Wyoming



Featured on the cover of AMERICAN SPA magazine, July 2010



Shown left:

Stainless steel elliptical fully-skirted Japanese soaking bath
36" x 48" x 35"

PHOTOGRAPHER: Dan Danenberg
INTERIOR DESIGNER: Danenberg Design

Copper elliptical fully-skirted Japanese soaking bath with two matching copper tulip vessel sinks
40" x 60" x 35"

INTERIOR DESIGNER: Zabala Erickson, LLC





Stainless steel Japanese soaking bath, fully skirted with a flat top ledge
42" round x 35"

PHOTOGRAPHER: Eric Figge Photo
INTERIOR DESIGNER: C.C. & Company

Shown right:
Copper circular fully-skirted Japanese soaking bath
42" round x 35"



Voted "BEST RESIDENTIAL BATH"
by the National Association of the Remodeling Industry 2007 – Northeast Region





Stainless steel elliptical fully-skirted Japanese soaking bath designed with two bench seats
40" x 72" x 35"

PHOTOGRAPHER: Lydia Cutter
INTERIOR DESIGNER: Karen Luria, Interior Identity

Shown left:
Copper circular fully-skirted Japanese soaking bath
42" round x 38"

PHOTOGRAPHER: John Gautier of John Gaucher Images
INTERIOR DESIGNER: Corea Sotropa Interior Design



Stainless steel elliptical fully-skirted Japanese soaking bath
40" x 60" x 35"

PHOTOGRAPHER: Indivar Sivanathan Photography

Stainless steel circular Japanese bath with partial skirting
42" round x 35" (16" skirt)

PHOTOGRAPHER: Tom Henry
PHOTO CREDIT: Trends Publishing
ARCHITECT/DESIGNER: Tim Bjella







Stainless steel Japanese soaking bath with front skirt
36" x 48" x 32"

PHOTOGRAPHER: Tim Maloney
PHOTO CREDIT: Trends Publishing International
ARCHITECT/DESIGNER: McIntosh Poris Architects

Shown left:
Stainless steel circular fully-skirted Japanese soaking bath
42" round x 35"

PHOTOGRAPHER: Lisa Romerein







Stainless steel square self-rimming whirlpool Japanese Whirlpool soaking bath with grab bar
48" x 48" x 35"


PHOTO COURTESY OF: The Swag Country Inn, North Carolina

Shown Left:
Stainless steel circular fully-skirted Japanese soaking bath.
Filler is located in ceiling.
42" round x 35"

PHOTOGRAPHER: Jim Haefner Photography
ARCHITECT: Architectural Resource
BUILDER: Meadowlark Builders



Featured on the cover of
RENO & DÉCOR magazine,
October/November 2011

A photograph of a bathroom featuring a large, circular, copper-colored Japanese soaking bath. The bath is set on a red granite countertop. Water is flowing from a central showerhead above the bath. The walls are made of light-colored stone tiles with a decorative border. To the right, there are glass shelves with various items including potted plants, candles, and a Buddha statue. A small potted plant is on the left side of the bath. The overall atmosphere is serene and spa-like.

Copper circular Japanese soaking bath with partial skirting
42" round x 35" deep (16" skirt)

PHOTOGRAPHER: Michael Lichter Photography



PHOTOGRAPHER: Eric Roth Photography

Stainless steel elliptical fully-skirted Japanese soaking bath fabricated with two bench seats
42" x 72" x 35"



*Featured on the cover of
DESIGN NEW ENGLAND magazine,
Jan./Feb. 2011*

Rectangular Baths





Stainless steel fully-skirted contoured bottom soaking bath
42" x 72" x 24"

PHOTOGRAPHER: Ken Buck
INTERIOR DESIGNER: Stephen & Gail Huberman, SGH Designs, Inc.

Rectangular baths are boldly expressionistic, offering revolutionary design flexibility in the bathing well. Stainless steel and copper can be easily manipulated to cradle the curves of the body. Diamond Spas offers four design options, each engineered for ideal water distribution and optimal comfort. These baths were built with one goal in mind: to drain tension from the body and energize the spirit. Your task is to decide which design is most stimulating to your senses.

Bathing Well Options*



CONTOURED BOTTOM

Designed for one bather. The back has a full recline for optimal comfort. The feet are elevated. Minimum recommended length: 66"



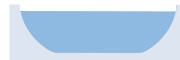
MID-CONTOURED BOTTOM

Designed for two bathers. Contour is placed in the middle of the bath, elevating the knees of each bather. Both ends of back are reclined for comfort. Minimum recommended length: 72"



TRADITIONAL FLAT BOTTOM

Designed for one bather. The back has a full recline descending into a flat bottom. Minimum recommended length: 66"



TWO-PERSON FLAT BOTTOM

Designed for two bathers. Both ends are reclined for each bather, descending into a flat bottom. Minimum recommended length: 66"

*Contoured, mid-contoured and two-person flat bottom baths should not be used in shower applications.



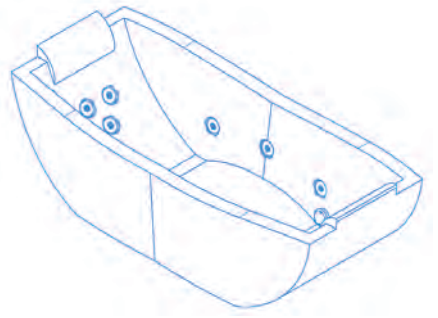


Copper fully-skirted contoured bottom soaking bath on a Victorian platform
36" x 72" x 26"

Shown left:
Stainless steel traditional flat bottom soaking bath with three-sided skirt
42" x 66" x 24"

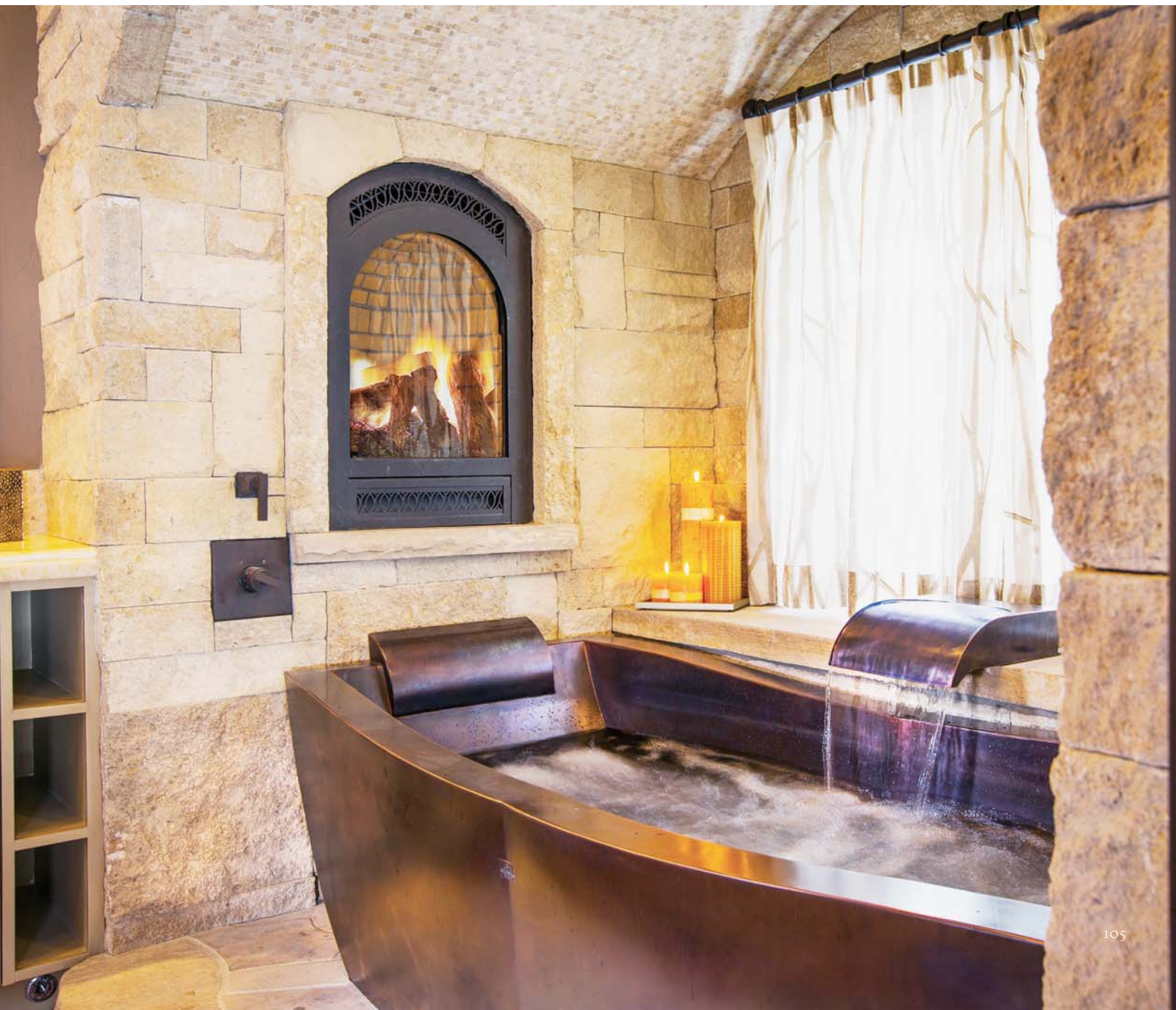
PHOTOGRAPHER: Karl Neumann





Copper fully-skirted mid-contoured bottom soaking bath with built-in head rests and dark patina
36" x 80" x 24"

PHOTOGRAPHER: Brent Bingham Photography





Copper two-person flat Bottom self-rimming soaking bath
42" x 72" x 24"

PHOTOGRAPHER: Tom Beckering Photography
DESIGNER: High Camp Home/High Sierra Customs

Shown right:
Stainless steel contoured bottom soaking bath with full-tapered skirting
42" x 72" x 24"







Stainless steel contoured bottom soaking bath with full-tapered skirting
42" x 72" x 24"

PHOTOGRAPHER: Tim Lee
INTERIOR DESIGNER: Michelle Perri, Greenwich Design Group

Shown left:

Copper mid-contoured soaking bath flush mounted. Filler draws from ceiling.
42" x 72" x 22"

PHOTOGRAPHER: InSightFoto
INTERIOR DESIGNER: Larine Eily & Tonya Hemphill

Stainless steel soaking bath with contoured bottom and two skirts
42" x 72" x 22"

PHOTOGRAPHER: Gibeon Photography





Copper self-rimming soaking bath with contoured bottom and two matching half moon sinks

BATH: 42" x 72" x 24"

HALF MOON SINKS: 14" x 22" x 7"

PHOTOGRAPHER: Dave Revette Photo
INTERIOR DESIGNER: Lisa Limited



Elliptical Soaking Baths

Elliptical baths are soft and subtle. Their refined simplicity is accommodating to all bath decor. These baths can be fabricated with a flat or bowed top ledge, both aesthetically captivating. The ends of this bath recline slightly descending into a flat bottom. The grandeur presence of this bath is hard for one to ignore, easy for one to enjoy.

Traditional



La Veta



Bamboo



Armrest



Shown left:

Copper elliptical soaking bath with bowed top ledge and full skirt
42" x 72" x 24"



Stainless steel whirlpool bath with bowed top ledge and full skirting
42" x 72" x 24"

PHOTOGRAPHER: Cameron Nielson

Shown right:
Copper soaking bath fabricated with a platform bottom and bowed top ledge, full-skirted
42" x 72" x 24"

PHOTOGRAPHER: Tom Beckering Photography
INTERIOR DESIGNER: High Camp Homes/High Sierra Customs





Copper soaking bath with full Skirt
40" x 72" x 22"

PHOTOGRAPHER: Mary E Nichols
INTERIOR DESIGNER: Jacques Saint Dizier, Saint Dizier Design

“IMAGINATION IS EVERYTHING. IT IS THE PREVIEW OF LIFE’S COMING ATTRACTIONS.”

– ALBERT EINSTEIN

Stainless steel soaking bath with full skirt and bowed top ledge
40" x 72" x 24"

PHOTOGRAPHER: Peter Vitale Photography
DESIGN: G2 Design



Stainless steel soaking bath with 1.5" bamboo skirting
42" x 72" x 26"

INTERIOR DESIGNER: Eric Hedlund, LLC





PHOTOGRAPHER: Henniker Photography

Copper soaking bath fabricated with a platform bottom and microbubble system
42" x 72" x 24"

Microbubble systems have been referred to as "liquid luxury." This system involves the combination of pressurized water with oxygen-rich microbubbles that moisturize, restore and exfoliate the skin leaving a soft and silky feel. Microbubbles stimulate the epidermal layer of skin promoting the release of muscle tension. Additionally, the bath water maintains its heat while the system is operating. When oxygen infused water implodes, it creates energy. This process helps to maintain the water temperature, increase circulation and stimulate a warming effect in your body.



Copper elliptical soaking bath, fully-skirted
42" x 72" x 24"

PHOTO COURTESY OF: The Swag Country Inn, North Carolina

“THE DEBT WE OWE TO THE PLAY OF IMAGINATION IS INCALCULABLE.”

– CARL JUNG

Stainless steel Regal soaking bath, elliptical-shaped, fabricated with bottom shanks
36" x 72" x 25"





Contemporary Oval Baths



PHOTOGRAPHER: Tim Murphy Photography

Copper contemporary oval soaking bath with contoured bottom and full skirt
42" x 72" x 24"

Contemporary Oval baths are refreshingly posh. Fabricated with a contoured bottom and bowed sides, this bath is art deco at its best. The contemporary attributes in combination with stainless steel or copper promise "oohs and aahs" from all gazing guests.

Shown left:

Stainless steel contemporary oval soaking bath with contoured bottom and full skirt
46" x 72" x 22"

Shown on the cover of

KITCHEN & BATH BUSINESS,
October 2004

PHOTOGRAPHER: Christopher Ray Photography
BUILDER: Temple Home



Stainless steel contoured oval soaking bath with contoured bottom and three-sided skirt
50" x 72" x 24"

PHOTOGRAPHER: Christopher Weshofske

Stainless steel contemporary oval soaking bath with mid contour and full skirt.
Two contemporary oval sinks shown in background.

BATH: 46" x 72" x 24"

VESSEL SINKS: 18" x 22" x 7"

PHOTOGRAPHER: Brent Bingham
BUILDER: Mastiff Construction





Shower Pans



Stainless steel shower pan with matching ceiling panel
40" x 60" x 4"

These days showering areas are becoming more and more elaborate. Natural stones, tile mosaics and decorative glass are just a few materials used to construct beautiful showers. So why not include metal on this list? Shape and size options are endless when working with metal. Stainless steel or copper shower pans offer an added "dash of class" to any bathroom.

Shown left:
Copper shower pan with back copper shower wall panel
36" x 48" x 4"



Copper shower pan with built-in copper bench seat with copper back rest
75" x 153" x 37"

PHOTOGRAPHER: Brent Bingham



Stainless steel Japanese bath with matching shower pan

BATH: 42" round x 35"

SHOWER PAN: 36" x 48" x 4"

PHOTOGRAPHER: Brent Bingham
INTERIOR DESIGNER: Linda Schutt





Stainless steel double-bowled kitchen sink with bowed front skirt
19" x 36" x 12"

PHOTOGRAPHER: John Gautier of John Goucher Images
INTERIOR DESIGNER: Jacqueline Corea of Corea Sotropa Interior Design

Kitchen Sinks

The sink is the focal point of every kitchen. So why not display a fixture that will compliment the atmosphere you are trying to create? Diamond Spas has fabricated traditional farm sinks, contemporary sinks, corner sinks, single bowl and double bowled sinks. There are no limitations, so be creative, it's your kitchen!



Bathroom Sinks



Stainless steel irregular-shaped kitchen farm sink with bowed front skirt
20" x 20" x 8"

PHOTOGRAPHER: Ben Edmonson
PHOTO COURTESY OF: Telluride Style Magazine

The chance to rejuvenate in a bath completely furnished with Diamond Spas fixtures is a direct path to pampering one's inner self. Diamond Spas offers a variety of chic lavatory designs to accent your stainless steel or copper bath. Pedestals, vessels, under mount or self-rimming lavatories can be fabricated to fulfill your design appetite. Treat yourself to the ultimate bath, a room filled with fixtures created just for you.

Shown left:

Stainless steel irregular-shaped farm kitchen sink with bowed front skirt
18" x 28" x 10"

PHOTOGRAPHER: Michael Lichter





SOZO STAINLESS STEEL VESSEL SINK
Built-In Towel Bars on each end of the sink
16" x 60" x 8"



ANELLO STAINLESS STEEL VESSEL LAVATORY
18" round x 6"



OHURA STAINLESS STEEL VESSEL LAVATORY
22" x 20" x 8"



JUBILEE COPPER VESSEL LAVATORY
16" x 16" x 8"



VAQUERO COPPER VESSEL LAVATORY
16" round x 6"



ARTISAN STAINLESS STEEL VESSEL LAVATORY
20" x 20" x 8"



VERRIO VESSEL STAINLESS STEEL LAVATORY
WITH SIDE TOWEL BAR
30" x 19" x 4"



AVALON VESSEL LAVATORY
22" x 14" x 7"



EVANESCE COPPER VESSEL LAVATORY
Granite can be custom cut to match existing countertops
and/or client preferences
19" x 16" x 6"



TULIP COPPER STEEL VESSEL LAVATORY
18" x 18" x 8"

Shown left:

Copper trough skirted vessel sink with mid-contoured bottom sink
22" x 48" x 4"





Stainless steel half moon sink undermounted
14" x 22" x 5"

PHOTOGRAPHER: Mark Wolcott Photography
PHOTO COURTESY OF: Eddie Merlots Restaurant, Denver, Colorado

Shown left:
Copper tulip vessel sink
18" round x 8"

PHOTOGRAPHER: Tom Beckering Photography
DESIGNER: High Camp Home/High Sierra Customs



Copper tulip vessel sink
18" round x 8" (5" skirting)

PHOTOGRAPHER: ?
PHOTO COURTESY OF: The Swag Country Inn, North Carolina

“THE WORLD IS BUT A CANVAS TO OUR IMAGINATION.”

– HENRY DAVID THOREAU

Copper rectangular artisan vessel sinks
15" x 20" x 7" (4" skirting)

PHOTOGRAPHER: Brent Bingham





Stainless steel slot sink undermounted
11" x 52" x 4"

Shown right:
Copper half moon sinks self rimmed
14" x 22" x 7"

PHOTOGRAPHER: Tom Beckering Photography
DESIGNER: High Camp Home/High Sierra Customs





PHOTOGRAPHER: Henniker Photography

Copper artisan vessel sink
20" x 20" x 8"

Shown right:
Stainless steel slot sink self-rimmed
14.5" x 22" x 6"

PHOTOGRAPHER: Michael Lichter



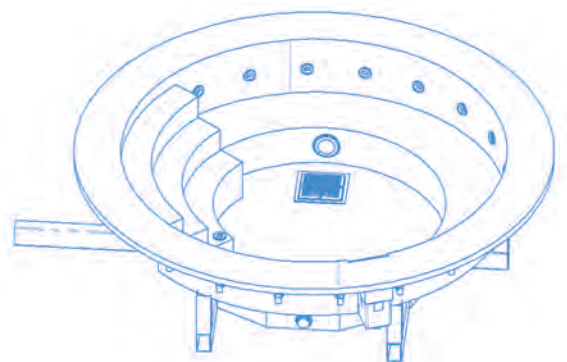


CLIENT: **Four Seasons Hotel and Spa**

PROJECT: **Stainless Steel Spa** with tile accents and interior stairway, bench seating.

DIMENSIONS: **96" x 42"**

LOCATION: **Denver, Colorado**



Commercial

Diamond Spas has been designing and fabricating metal aquatic vessels for the commercial market since 1996. We have perfected the process of streamlining product production from conception to completion. Our design and fabrication teams ensure originality and optimal performance. Stainless steel and copper offer quality and durability creating the ultimate aquatic playground for commercial clients. Diamond Spas has the capacity to move large projects through our facility efficiently and the professional know-how to push past boundaries and integrate innovation producing remarkable results. Diamond Spas does not subcontract any of its labor force or product fabrication. The Diamond Spas fabrication teams are the best in the industry. With over 60 years of combined welding experience, our team has the expertise to assemble your project with reliability and has earned the confidence of countless commercial clients worldwide.

A short list of past commercial clients Diamond Spas has had the pleasure of working with:

The Ritz Carlton	Terranea Resort and Spa
The Dream Hotel	The Denver Athletic Club
Shooting Star Ranch and Resort	The Yellowstone Club
The Four Seasons Hotel and Resort	The Union League Club
Women's National Basketball Association	Harvard University
Cosmopolitan Hotel Resort and Spa	The Sheraton Steamboat Springs Resort and Villas
The University of Nebraska	The Swag Country Inn
Silverthorne Recreation Center	The Austonian Resort and Spa
Hollywood Roosevelt Hotel and Spa	Various commercial cruise liners
Vail Plaza Hotel	The Kaskades Hotel
The Halekulani Hotel	
Georgetown University	

DUNS number available upon request

Gold Star Winner from the BBB 2008, 2009, 2010, 2011, 2012, 2013 & 2014



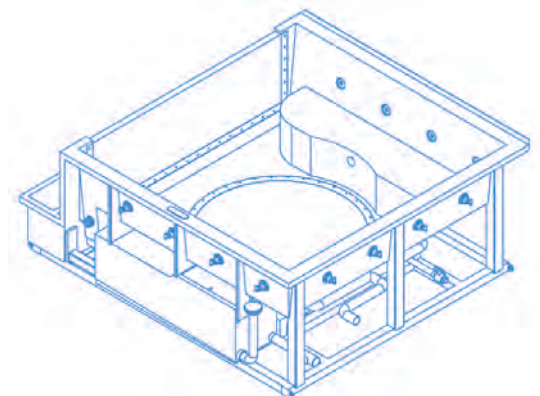
PHOTOGRAPHER: Edward Menashy

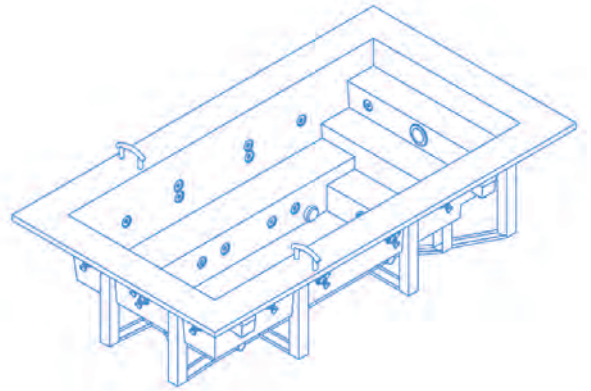
CLIENT: **The Dream Hotel**

PROJECT: **Stainless Steel Spa** with tile accents, bench seating, acrylic floor for viewing into spa from floor below, acrylic front skirt, water feature, LED lighting and automatic cover

DIMENSIONS: **105" x 119" x 48"**

LOCATION: **New York City**





CLIENT: **Denver Athletic Club**

PROJECT: **Stainless Steel Spa** with bench seating, interior descending stairway and custom handrails

DIMENSIONS: **87" x 155" x 39"**

LOCATION: **Denver, Colorado**

PHOTOGRAPHER: Mark Woolcott Photography





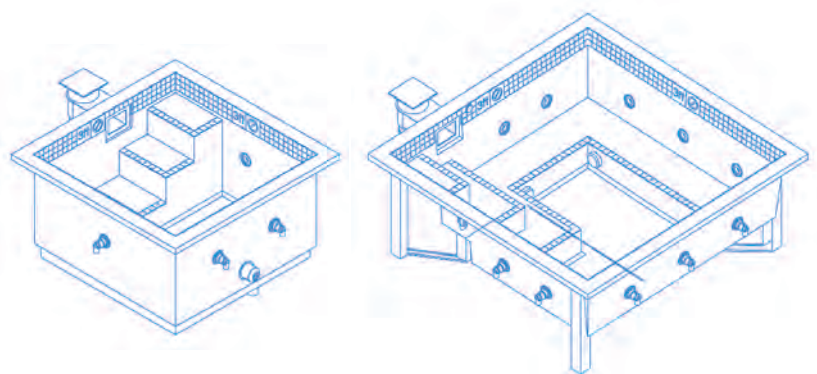
CLIENT: **The Union League Club**

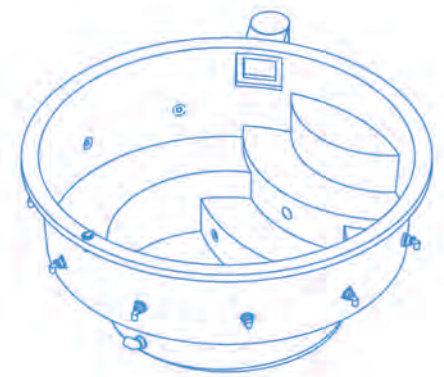
PROJECT: **Stainless Steel Spa and Cold Plunge Pool**, both with interior entry stairways and bench seating

SPA DIMENSIONS: **94" x 94" x 38"**

COLD PLUNGE DIMENSIONS: **70" x 70" x 38"**

LOCATION: **Chicago, Illinois**





CLIENT: **University of Nebraska**

PROJECT: **(2) Stainless Steel Spas** with interior entry stairway and bench seating

DIMENSIONS: **87" x 37"**

LOCATION: **Lincoln, Nebraska**





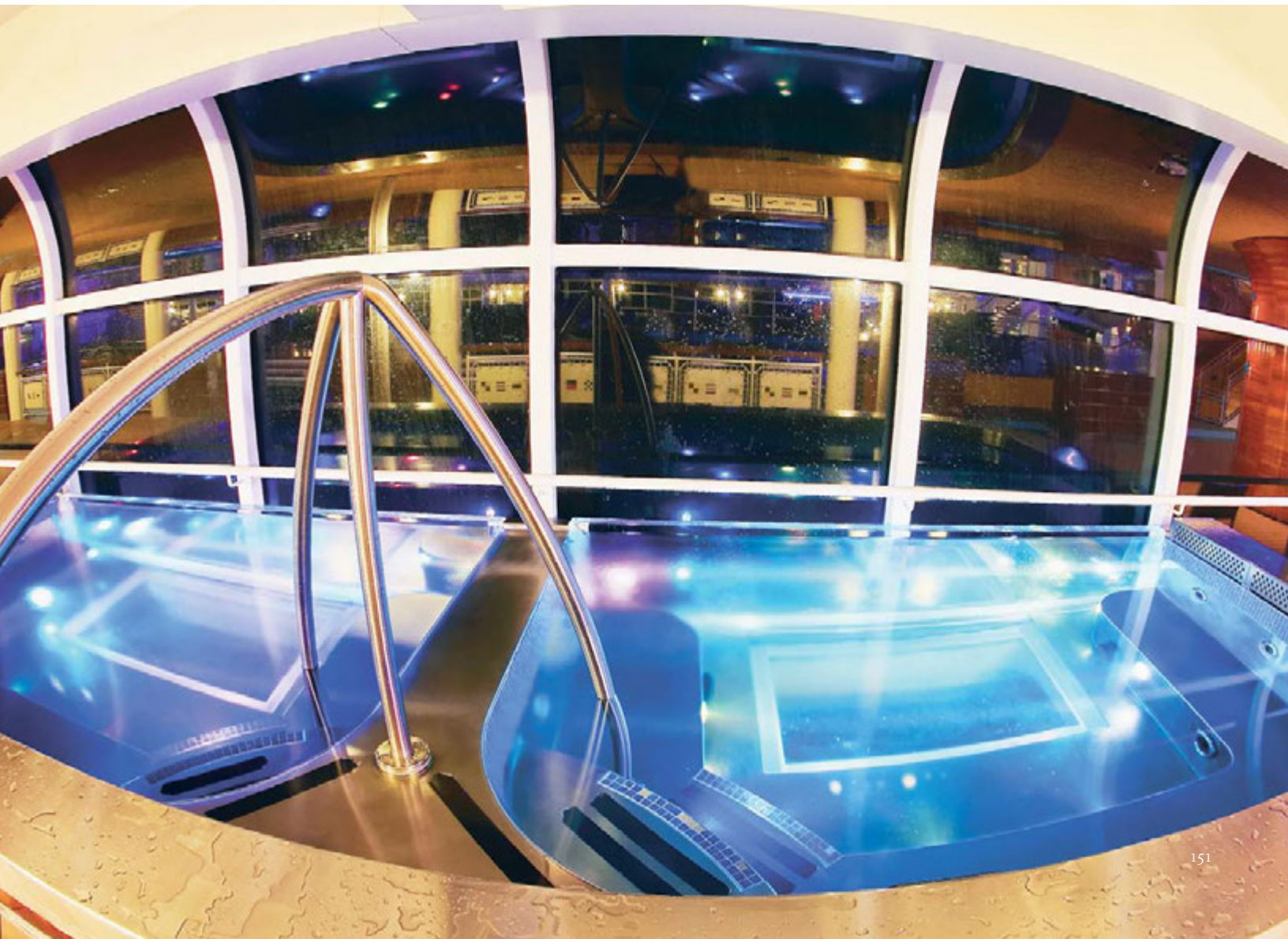
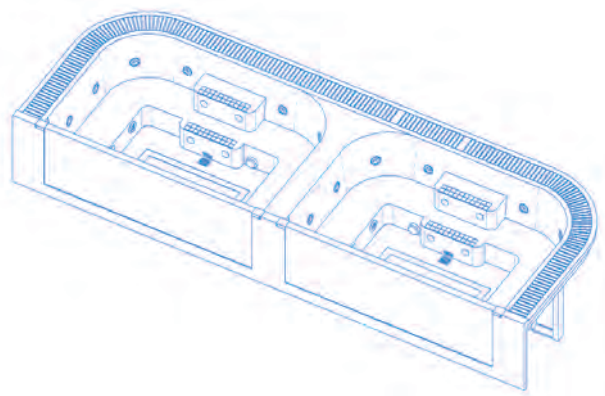
PHOTOGRAPHER: Alicia A. Bruce

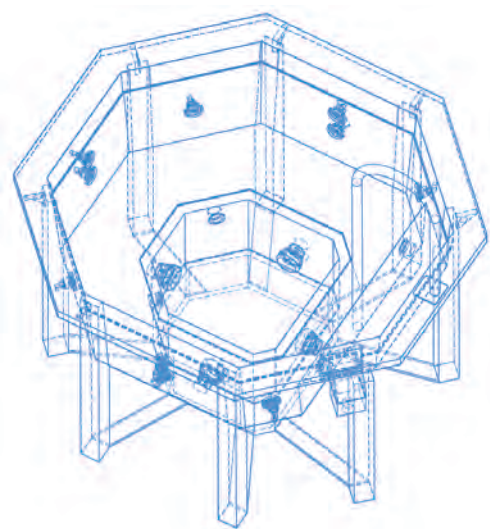
CLIENT: **Luxury Commercial Cruise Line**

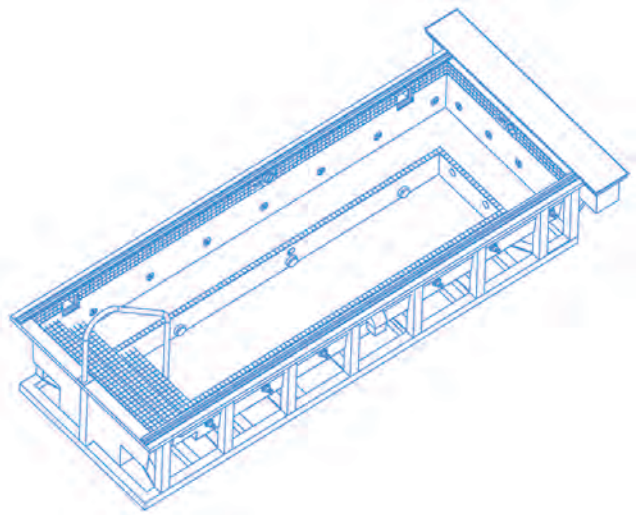
PROJECT: **(2) Stainless Steel Spas** with clear acrylic front walls and floors,
bench seating, interior stairway and LED lighting

DIMENSIONS: **83" x 235" x 37"**

LOCATION: **Caribbean Sea**







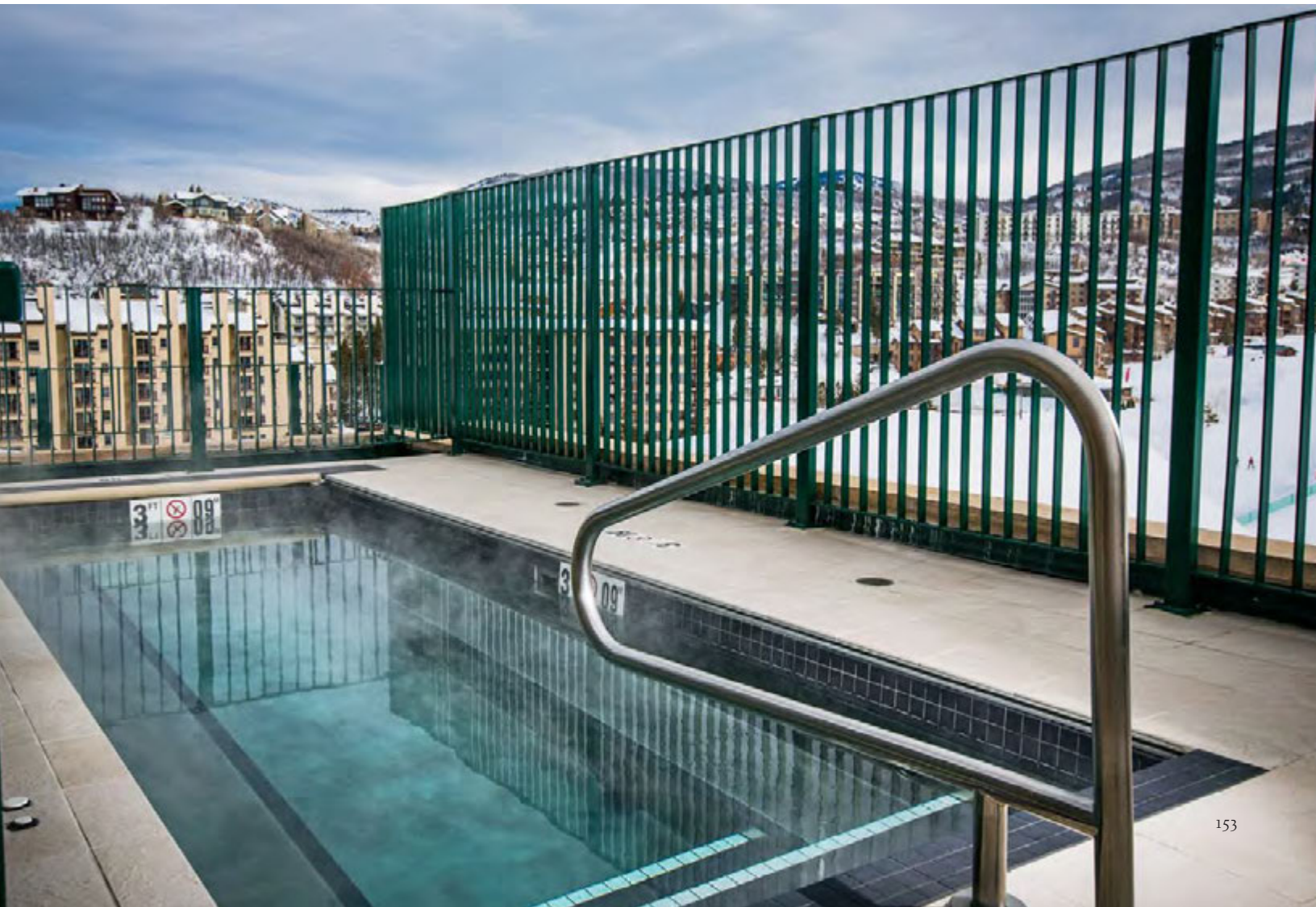
CLIENT: **Sheraton Steamboat Resort and Villas**

PROJECT: **Octagon and Rectangular Stainless Steel Spas** with black tile, interior stairways, bench seating and automatic cover

DIMENSIONS: **81" x 83" x 42"**

LOCATION: **Steamboat Springs, Colorado**

PHOTOGRAPHER: Brent Bingham



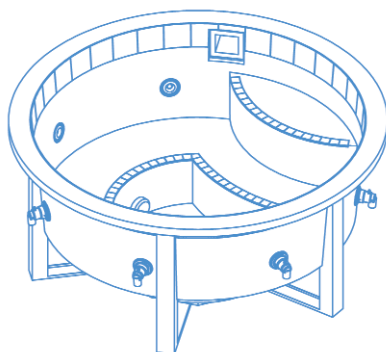


CLIENT: **Shooting Star Ranch**

PROJECT: **Stainless steel Japanese soaking bath** designed with two bench seats, fully skirted

DIMENSIONS: **42" x 72" x 35"**

LOCATION: **Jackson Hole, Wyoming**



Shown right:

CLIENT: **Vail Plaza Hotel**

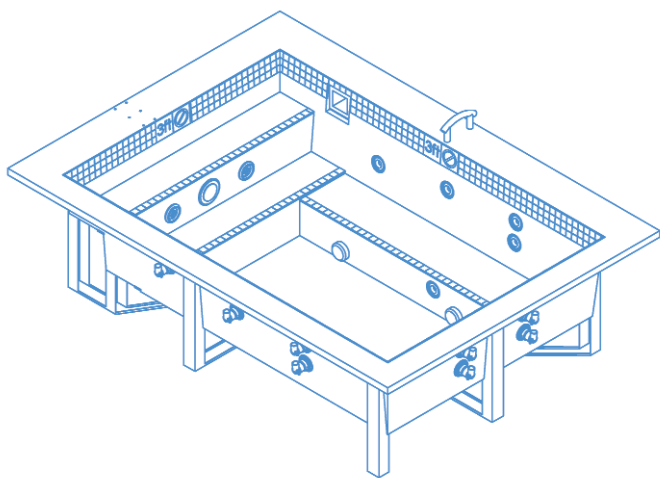
PROJECT: **(3) Stainless steel circular spas** with interior descending stairway

DIMENSIONS: **96" round x 42"**

LOCATION: **Vail, Colorado**

PHOTOGRAPHER: Brent Bingham





CLIENT: **Woods Town Homes**

PROJECT: **Stainless Steel Spa** with tile accents, interior descending stairway and bench seating

DIMENSIONS: **82" x 100" x 36"**

LOCATION: **Vail, Colorado**

PHOTOGRAPHER: Brent Bingham





BATH SILHOUETTE: Courtesy of Ranch Creek Spa, Tabernash, Colorado

SUSTAINABILITY:

THE CONCEPT OF MEETING PRESENT NEEDS WITHOUT COMPROMISING
THE ABILITY OF FUTURE GENERATIONS TO MEET THEIR OWN NEEDS.

Sustainability

The entire Diamond Spas product line is produced from recycled sheet metal. The recycled content for new stainless steel sheet lies between 65% and 80%. The copper used in Diamond Spas fabrication comes from 95% to 99% recycled copper. All Diamond Spas vessel shells themselves are 100% recyclable. Unlike many other engineered materials, stainless steel and copper are recycled without any degradation. They are completely recyclable materials therefore making them fully “sustainable” true champions for the environment.

Diamond Spas is a chlorine-free company. The elimination of chlorine in your spa, swimming pool, swim spa or cold plunge pool helps reduce the amount of chlorine discharged into the waste stream of your community. Diamond Spas recommends a two-part system composed of an ultraviolet sterilizer and hydrogen peroxide (oxidation). Hydrogen peroxide is hydrogen and oxygen (active water). It reverts back to hydrogen and oxygen once it is spent. The ultraviolet bulb used in UV sterilization, is normally replaced on an annual basis. Diamond Spas also recommends proper PH balance be maintained on a regular basis.

Diamond Spas uses water jet technology to cut sheet metal. There are no hazardous materials or vapors produced when a water jet is in use, providing a safe piece of equipment for both the environment and the user. All remnant metal not used in fabrication is recirculated back into the recycling process. Diamond Spas facility is dedicated to recycling all general waste materials – glass, paper, plastics, aluminum, etc. – used in daily operations. All Diamond Spas literature, including this brochure, is printed on recycled paper.

The selection of stainless steel or copper for any of your aquatic needs is a responsible and intelligent choice. Both metals are eco-compatible, aesthetically appealing, highly durable and completely recyclable. Diamond Spas focuses on building safe products for you, your family, your business, and the environment. There is no doubt that the building industry can and is advancing to a higher level of sustainable awareness. Diamond Spas is proud to be a part of this progression.

“TREAT THE EARTH WELL. IT WAS NOT GIVEN TO YOU BY YOUR PARENTS.
IT WAS LOANED TO YOU BY YOUR CHILDREN.”

– KENYAN PROVERB

BATH FIXTURES

Is a metal bath warm?

This is one of the most frequently asked questions. And the answer is YES! The metal itself is relatively thin. Once hot water is placed in the bath, warmup time is extremely quick. Don't believe us? Feel free to try this little test. Find a piece of stainless steel or copper somewhere in your home or business. Place your hand on the metal for sixty seconds or so. Pick your hand up, wait five seconds, then place it again over the same area. The area will be noticeably warm. The heat transfer is created simply by body heat. Now imagine how fast stainless steel or copper increases in temperature when hot water is added. You will be impressed, we promise.

What are the maintenance guidelines for a stainless steel and copper bath, shower pan or sink?

A stainless steel bath or kitchen fixture is fairly easy to maintain. Diamond Spas recommends using a mild soap and water with a soft cloth to clean stainless. Vinegar or club soda are useful for removing water spots. Towel drying your fixture after each use will help avoid water spotting. If an abrasive product is needed, use a green scotch bright pad. Use light to medium pressure and clean in a circular motion. Too much pressure may distort the finish.

The maintenance of a copper fixture really depends on what the client is looking for. Copper has been termed a "living metal." It is a metal constantly reacting to its environment. This reaction sparks vivid color in the appearance of copper, these mostly being medium to dark brown. The copper will not change evenly either. It will spot and streak in some instances. For some clients, this is exactly what they desire in their fixture. They like the unpredictable nature of copper and admire its character. This kind of copper maintenance is very easy. Diamond Spas recommends using a mild dishwashing soap and soft sponge to clean the copper. Do not use any soap that contains lemon, lime, citrus or bleach.

These cleaners will distort the color of the finish. For those clients who would like their fixture to look like a new, bright, shiny penny, maintenance is more involved. A copper cookware cleanser found in any grocery store will easily polish the copper. This new penny appearance involves polishing every one or two weeks.

Does Diamond Spas apply a patina finish to any copper products at the factory?

Yes. Diamond Spas can patina any copper design before shipping. This process involves accelerating the antiquing process of the copper. The end result is a fixture exhibiting rich shades of brown.

Can Diamond Spas seal a copper fixture?

Diamond Spas applies a wax to your copper bath. It is applied to a raw or patina finish. This wax will keep your bath from excessive spotting. The wax will need to be maintained. Your maintenance schedule will depend upon how often your bath is used.

What is the difference between an air system, whirlpool system and a microbubble system?

Any bath can be fitted for an air system, whirlpool or microbubble system. Some clients will do a combination of systems. A standard whirlpool jet package contains six jets. A whirlpool system pushes water through the jets. The jet face is adjustable so the bather can manipulate the strength of the water moving through the jets. A standard air system package has eight jets. This system pushes air through small button-sized jets. The microbubble system combines pressurized water with oxygen-rich microbubbles that moisturize and exfoliate the skin. Whichever system you choose, you will undoubtedly enjoy the benefits offered by each.

Are the whirlpools, air systems or microbubble systems noisy in a metal bath or spa?

You will find the noise level is no greater than in any other whirlpool bath or spa on the market. The insulated shell will help with noise reduction as well.

Are waste/overflow systems supplied with the baths? Are they supplied with sinks or shower pans?

Diamond Spas does offer waste and overflow systems for the baths at an additional charge. Diamond Spas does not offer drains for lavatories or shower pans. All drain sizes are standard unless otherwise specified by the client.

SPAS & POOLS

What about spa components?

Jets, pumps, LED lighting, fiber optic lighting, chromotherapy, automatic covers, insulating covers, air blowers, UV light sterilizer, water falls, vanishing edges, spillways, firewall features, glass walls, water features, the list is endless and all can be custom engineered to serve your personal preferences. Our design team can assist you every step of the way.

What are the care and maintenance guidelines for a copper and stainless steel spa or pool?

Copper and stainless steel are very durable materials that will provide you with a lifetime of beauty and enjoyment. However, both do require maintenance. Chlorine, bromine and salt-containing products should be avoided. These products will result in rust-like spotting and may pit the metal. Any damage caused to your pool or spa as a result of contact with these products will not be covered by the warranty.

Stainless steel basic cleaning: Diamond Spas recommends using glass cleaner and clean rags. For tough spots, clean area with 3M Scotch Brite pad and water using the pad in a circular motion progressing from light to medium pressure. Thoroughly rinse the area with clean water or clean with glass cleaner and dry with a soft, clean cloth.

Copper basic cleaning: Copper is a “living” metal and its appearance will continually change over time. A natural patina process will develop leaving a wide range of colors (browns, pinks and sometimes blues and greens). Diamond Spas recommends using damp clean rags. For tough spots, clean area with a mild detergent and a sponge. Make sure the detergents do not contain acidic, chlorine-based, bleach-based or abrasive cleaners. These detergents may strip the natural patina from copper and distort your finish. Do not add the detergent to the spa water or it may cause foaming. Thoroughly rinse the area with a clean, damp rag and dry with a soft, clean cloth.

The water line and spa ledge are areas in both a stainless steel and copper spa or pool where contaminants are likely to collect. Cleaning these areas on a regular basis is necessary to maintain the finish of the spa.

What kind of sanitation system does Diamond Spas recommend for my pool or spa?

Diamond Spas is a chlorine-free company. The elimination of chlorine in your spa, swimming pool, swim spa or cold plunge pool helps reduce the amount of chlorine discharged into the waste stream of your community. Diamond Spas recommends a two-part system composed of an ultraviolet sterilizer and hydrogen peroxide (oxidation). Hydrogen peroxide is hydrogen and oxygen (active water). It reverts back to hydrogen and oxygen once it is spent. The ultraviolet bulb used in UV sterilization, is normally replaced on an annual basis. Diamond Spas also recommends proper PH balance be maintained on a regular basis.

Will Diamond Spas apply tile to a pool or spa?

Tile can be applied to any Diamond Spas pool or spa. Diamond Spas can assist your tile setter by incorporating tile flanges. The designing of the tile flange can be determined during the print process.

Continued

SPAS & POOLS *Continued*

Does Diamond Spas offer an installation service?

Diamond Spas does offer an installation administrator service. We will fly a representative out to your location to supervise the installation of your pool, spa or water feature. Our representatives will oversee the hookup of equipment and make sure the controls are working properly. He or she will also explain how the controls work, how to maintain water chemistry and explain spa maintenance. Rest assured when they leave you will know everything needed to enjoy your investment and keep it looking pristine for years to come.

GENERAL

Shipping?

A shipping estimate will be included with your entire project estimate. Diamond Spas will ship to any location, worldwide.

How do I place an order?

Simply contact the Diamond Spas customer service department or fax a brief sketch of your project. Diamond Spas will provide you with a formal estimate within 48 hours. Once we receive your deposit, CAD prints will be faxed or e-mailed for your approval. Upon acceptance, your project is forwarded to fabrication.

How long has Diamond Spas been in business?

Diamond Spas is a family-owned and operated business. We have been in business for 19 years. We opened our doors in 1996.

Where is the Diamond Spas product line fabricated?

Frederick, Colorado.

What is Diamond Spas typical lead time?

Generally, Diamond Spas operates on a 8-10 week lead time. If you have a rush order, contact customer service. We can usually accommodate a rush delivery if needed.

I see some products throughout this brochure in stainless steel and some in copper. Does this mean only certain designs can be fabricated in stainless steel and only certain designs in copper?

Diamond Spas can fabricate any fixture, spa, pool or water feature in stainless steel or copper.

Is the stainless steel or copper slippery when wet?

No more than any other bath or spa. The hand-buffed finish actually gives the feet a bit more traction.

Does Diamond Spas stock any spas or baths?

No, Diamond Spas is a custom company. We build to suit. However, any product you may see online or in this portfolio can be duplicated for you.

Are the bath fixtures, spas, pools and water features insulated?

Yes, Diamond Spas insulates each vessel shell with an expanding foam which has received the EPA Seal and Insulate with ENERGY STAR certification.

NEED A LITTLE CREATIVE INSPIRATION?

Visit our website at www.diamondspas.com



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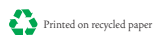
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